Resistors

Low Resistance Metal Alloy Resistor

LRMA Series

- Resistance range $0.5m\Omega$ to $500m\Omega$
- High temperature operation to 170°C
- Low thermal EMF version
- High power version
- Current sensing for power electronics
- RoHS compliant & halogen free
- AEC-Q200 qualified





All parts are Pb-free and comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data								
LRMA Version			T (Standard)	P (Power)				
	Size	2010	2512		2512			
Power rating @70°C	W	1.5	≤R01: 2, >l	R01: 1	≤R10: 3, >R10: 2			
Overload rating (5s)	W	7.5	≤R01: 10, >	R01: 5	≤R10: 15, >R10: 10			
Resistance range	mΩ	2 to 50	1 to 10	0	0.5 to 500			
Standard values ¹	mΩ	2, 5, 6, 10, 15, 20, 50	1, 1.5, 2, 3, 3.5, 4, 5, 6 15, 18, 20, 25, 30, 33		0.5, 0.75, 1, 1.1, 1.5, 2, 2.5, 3, 4, 5, 6, 6 22,25, 27, 30, 33, 39, 40, 45, 47, 50, 120, 130, 140, 150, 180, 200, 220, 240,	57, 60, 68, 70, 75, 80, 85, 90,100,		
Resistance tolerance	%			0.5 ¹ , 1, 5				
TCR (25 to 125°C)	ppm/°C	≥R01: ±75	>R001 & <r01: td="" ±100,<=""><td>≤R001: ±275</td><td><r001: td="" ±200<=""><td>≥R001: ±50</td></r001:></td></r01:>	≤R001: ±275	<r001: td="" ±200<=""><td>≥R001: ±50</td></r001:>	≥R001: ±50		
Ambient temperature	°C			-55 to 170				
Insulation resistance	MΩ			>100				
Element alloy			Cu-Ni		Cu-Ni /	Mn-Cu		

LRMA Version			M (Low therm	N (Inverse)			
	Size	0805	1206	2512	0612	0815	1225
Power rating @70°C	W	/ 0.5 1 ≤R01: 2, >R01: 1 1 ²					3
Overload rating (5s)	W	2.5 5 ≤R01: 10, >R01: 5 5				5	15
Resistance range	mΩ	1 to 25	1 to 50	0.5 to 50	1 to 10	3 to 30	2 to 40
Standard values ¹	mΩ	1, 2, 3, 5, 6, 8, 9,10, 20, 25	1, 1.2, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 22, 25, 30, 39, 40, 50	0.5, 0.75, 1, 1.5, 2, 3.5, 5, 10, 20, 25, 30, 40, 50	1, 3, 5, 10	3, 4, 5, 10, 15, 20, 25, 30	2,3,4,5,10,15, 20,25,30,40
Resistance tolerance	%	0.5 ¹ , 1, 5					
TCR (25 to 125°C)	ppm/°C	±100 ±50 ≥R01: ±75, >R001 & ±100					
Ambient temperature		-55 to 170°C					
Insulation resistance	MΩ	>100					
Element alloy		Mn-Cu Mn-Cu / Cu-Ni					i

Notes: 1. Non-standard values and 0.5% tolerance may be available for high volume requirements. 2. Requires 300mm² copper pad & trace area **Physical Data** (All dimensions in mm and nominal weight in mg)

,				0 0,				
Size	L	W	С	t	Wt			
0805	2.0 ±0.1	1.25 ±0.1	0.4 ±0.2	0.6 ±0.2	5.5			
0805 ≤R002	2.0 ±0.1	1.20 ±0.1	0.6 ±0.2	0.0 ±0.2				
1206 <r002< td=""><td>3.2 ±0.2</td><td>1.6 ±0.2</td><td>1.1 ±0.3</td><td>0.75 ±0.2</td><td colspan="2" rowspan="2">18.3</td></r002<>	3.2 ±0.2	1.6 ±0.2	1.1 ±0.3	0.75 ±0.2	18.3			
1206 ≥R002	J.Z 10.Z	1.0 ±0.2	0.5 ±0.3	0.6 ±0.2				
0612	1.7±0.2	3.2±0.2	0.4±0.2	0.6 ±0.2	12.9			
0815	2.1 ±0.25	3.75 ±0.3	0.5 ±0.2	0.7 ±0.2	14.1			
2010	5.0 ±0.2	2.5 ±0.2	0.6 ±0.3	0.6 ±0.2	35.6			
2512 <r001< td=""><td></td><td></td><td>2.6 ±0.2</td><td></td><td></td></r001<>			2.6 ±0.2					
2512 ≥R001 & ≤R003 ¹	6.4 ±0.2	3.2 ±0.2	2.0 ±0.2	0.65 ±0.25	57 to 63			
2512 >R003 ¹			0.9 ±0.2					
1225	3.2 ±0.3	6.4 ±0.3	0.5 ±0.2	0.9 ±0.2	70			

Note 1 - This applies to LRMAT2512 and LRMAM2512. For LRMAP2512 this threshold is R004

General Note

TT Electronics reserves the right to make changes in product specification without notice or liability. All information is subject to TT Electronics' own data and is considered accurate at time of going to print.

BI Technologies IRC Welwyn

Resistors Low Resistance Metal Alloy Resistor



LRMA Series

Construction

Copper electrode with nickel then tin plating

Coating (UL94-V0)

Low TCR resistance alloy plate

Marking

The components are marked with ohmic value, e.g. "R002" = $2m\Omega$, "R010" = 10 m Ω . Due to space restrictions, for LRMAM1206-R001, $"01" = 1m\Omega$ is used, and for LRMAM0805, "2" = 2mΩ, "010" = 10 mΩ are used.

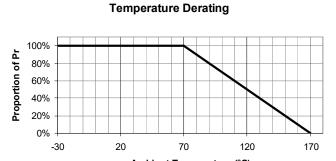
Solvent Resistance

The component is resistant to all normal industrial cleaning solvents suitable for printed circuits.

Performance Data

		Maximum (%)	Typical (%)	
Load at rated power (cyclic load, 1000 hours at 70°C)	±∆R	0805: 1.5 Others 1	0.3	
Short term overload (5 x rated power for 5s)	±∆R	0.5	0.15	
Humidity (1000 hours, 85°C, 85%RH)	±∆R	0805: 1 Others 0.5	0.15	
Temperature cycle (-40 to +125°C, 1000 cycles, 15 minute dwell)	±∆R	0805: 1 Others 0.5	0.15	
Resistance to solder heat (260°C ±5°C for 20s ±1s)	±∆R	0.5	0.3	
Solderability (245°C ±5°C for 2s ±0.5s)		>95% coverage		
Dry heat (1000 hours at 170°C)		0805: 1.5 Others 0.5	0.3	
Low temperature storage (1000 hours at -55°C)	±∆R	0.5	0.15	
Substrate bending (board 1.6mm, fulcrum spacing 90mm, deflection 2mm)	±∆R	0805: 1 Others 0.5	0.3	
Insulation resistance (1 minute @ 100Vdc)		>100M		

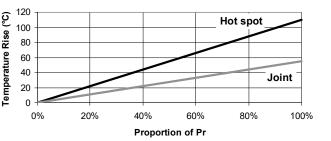
Thermal Performance & Mounting



Ambient Temperature (°C) Reference Pa

Reference Pad Dimensions (mm)							
Size	а	b	L				
0612	3.8	0.7	0.7				
0805	1.4	1.15	1.2				
1206 <r002< th=""><th>1.8</th><th>2.3</th><th>1.0</th></r002<>	1.8	2.3	1.0				
1206 ≥R002	1.8	1.7	1.6				
0815	7.9	1.5	0.9				
2010	3.4	1.5	3.5				
2512 ≤R003 ¹	4.0	3.1	1.3				
2512 >R0031	4.0	2.1	4.1				
1225	7.0	1.0	2.3				

Typical Temperature Rise



The temperature rise shown is highly dependent on mounting conditions. Reference conditions assume 20µ copper with thermal vias to multiple layers.

The self-heating in the current tracks should be kept negligible, or allowed for by temperature derating.

Note 1 - This applies to LRMAT2512 and LRMAM2512. For LRMAP2512 this threshold is R004

Standard 4-terminal probe pitches for measuring unmounted parts are 2.8 x 1.7mm (0612), 0.4 x 1.83mm (0805), 0.4 x 2.8mm (1206), 1.2 x 4.5mm (2010), 1.5 x 5.8mm (2512), and 5.4 x 3.4mm (1225). All probe location tolerances ±0.02mm.

Current

b

Sense

а

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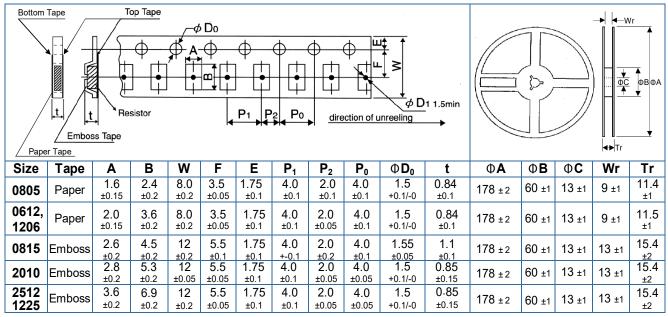
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www.ttelectronics.com/resistors



LRMA Series

Packaging



Storage

Conditions: 5°C to 35°C and 40% to 75%RH Shelf life: 2 years from manufacture

Processing

LRMA series resistors are suitable for both wave and IR reflow soldering. The recommended reflow profile for Pbfree SAC305 alloy (Sn 96.5%, Ag 3%, Cu 0.5%) soldering is as follows:

> Pre-heat: 60s to 120s at 150°C to 180°C Soldering: 20s to 40s at ≥230°C Peak: 5s at 255°C to 260°C

Ordering Procedure

Example: LRMAM2512-R01FT4 (LRMA2512, low thermal EMF, 10 milliohms ±1%, Pb-free)

L R M A M 2 5 1 2 ⁻¹ R 0 1 F T 4 1 2 3 4 5 6									
1		2	3	4	5		6		
Туре	Version		Size	Value	Tolerance	Packing			
LRMA	Т	T Standard 0612		3 to 6	D = ±0.5%	Tape & reel			
	Ρ	Power	0805	characters	F = ±1%	T5	0612, 0805, 1206	5000/reel	
	М	Low thermal EMF	1206	R = ohms	$J = \pm 5\%$	T4	0815, 2010, 2512, 1225	4000/reel	
	Ν	Inverse	0815						
2010									
	2512								
			1225						

Note 1: For values which require all 6 characters, e.g. R00075, the hyphen is omitted.

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