

Amphenol PCD

Engineering Change Request		ECR Number	10191W
Initiator:	Kane	Date:	2026.04.16

Part number description

Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	P02B000700	/	/	/
2	P02B00070002	/	/	/
3	P02B00070005	/	/	/
4	P02B00070006	/	/	/
5	P08B008755	/	/	/

Reason of change:

- Customer requirement (list the feasibility analysis of customer specification: _____)
 Supplier request (list the PCR number: _____)
 internal improvement corrective other

Please describe here in detail:

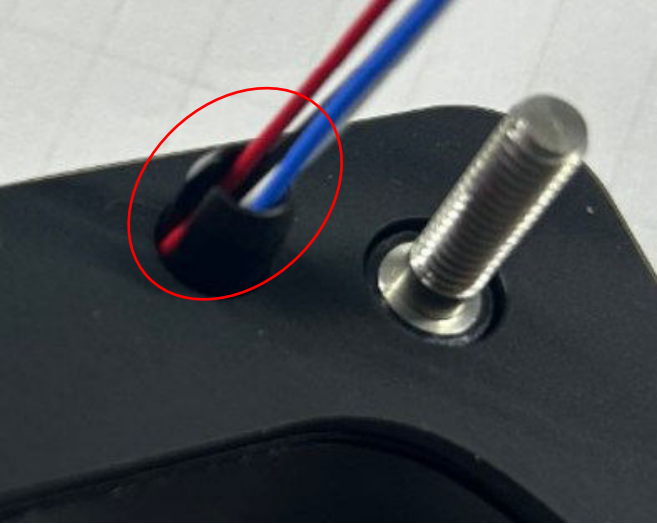
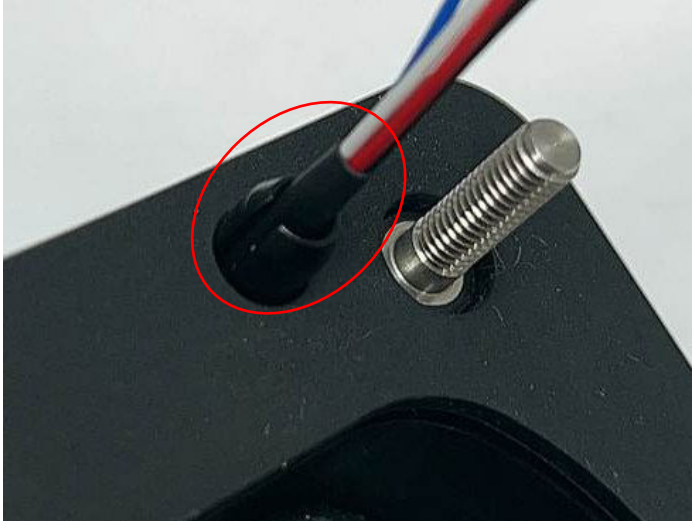
Items 1–5: Optimize the cable fixing method by adding heat-shrink tubing to bundle and secure the wiring harness, simplifying the customer’s assembly process.

Packaging Specification Revision.

Change level and impact assessment (Please tick in the appropriate position)

Change level	Change content	Concerned area(Shenzhen, Hermosillo, Chennai)	Whether to notify the customer
Level 1	<input type="checkbox"/> Operator change		<input type="checkbox"/> It is not necessary to notify the customer for approval
	<input type="checkbox"/> Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process		
Level 2	<input type="checkbox"/> Change of Main production equipment or tools/Jigs		<input checked="" type="checkbox"/> Customers should be notified for approval <input type="checkbox"/> It is not necessary to notify the customer for approval, the reasons are as follows:
	<input type="checkbox"/> Change of main measuring equipment or tools/Jigs		
	<input type="checkbox"/> Appearance changes that do not affect product functions		
	<input checked="" type="checkbox"/> Changes in production process or processing technology		
	<input type="checkbox"/> Product structure or specification changes that have not been transferred to mass production		
	<input type="checkbox"/> Product structure or specification changes that have been transferred to mass production		
Level 3	<input type="checkbox"/> Supplier's production process change or supplier's production site change or addition or replacement of suppliers		<input type="checkbox"/> Customers should be notified for approval
	<input type="checkbox"/> Change of production site		
	<input type="checkbox"/> Product material changes		
	<input type="checkbox"/> Change of packaging method		
	<input type="checkbox"/> Changes proposed by the customer		

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<p style="text-align: center;">Before change Without heat-shrink tubing fixation</p> <p>Items 1-5:</p>  <p>Original Packaging Specification</p> <p>Carton: 410×310×320 mm, 18 PCS/ctn or 36 PCS/ctn</p>	<p style="text-align: center;">After change With heat-shrink tubing fixation</p> <p>Items 1-5:</p>  <p>Updated Packaging Specification</p> <p>Carton: 420 × 330 × 340 mm, 48 PCS/ctn</p>
<p>Disposition of old materials</p> <p><input type="checkbox"/> Rework <input checked="" type="checkbox"/> Use as it is <input type="checkbox"/> scrap</p> <p><input type="checkbox"/> Other (please describe): _____</p> <p><input type="checkbox"/> N/A</p>	<p>Expect date to switch to new material</p> <p><u>2026.04.27</u></p>
<p>Approval by the supervisor of requester.:</p> <p style="text-align: center;"><i>Jack</i></p>	<p>Approval by the head manager of the request dept.:</p> <p style="text-align: center;"><i>Ching-Hung</i></p>
<p>Customer approval:</p> <p><input type="checkbox"/> Approved <input type="checkbox"/> No approved <input type="checkbox"/> Conditional approval (please describe) :</p> <p>Signature: _____ Date: _____</p>	
<p>Remark:</p>	

Dear Customer,

Optimize the cable fixing method by adding heat-shrink tubing to bundle and secure the wiring harness, simplifying the customer's assembly process. Packaging Specification Revision.

Attached pls find the ECR, pls kindly inform your end customer and help sign back within 2 weeks if no problem, no response within 2 weeks will be deemed as consent. Thank you

Related your PN as attached:

Customer name	Amphenol PN
TTI, INC.(EU)	P02B000700
TTI, INC.(EU)	P02B00070005

Sandy Xia | Amphenol PCD Shenzhen