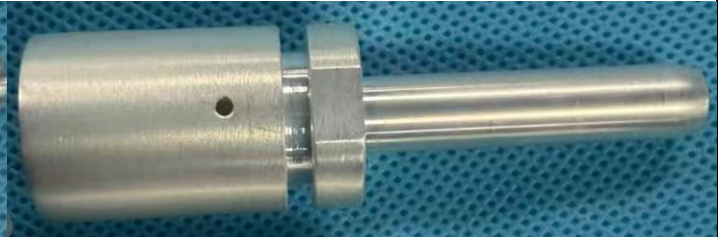
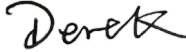


Amphenol PCD

Engineering Change Request		ECR Number		10416W
Initiator:	Wayne	Date:	2026.08.25	
Part number description				
Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	See the attached list of finished product part numbers.	/	/	/
2	/	/	/	/
Reason of change:				
☐ Customer requirement (list the feasibility analysis of customer specification: _____) ☐ Supplier request (list the PCR number: _____) ☒ internal improvement ☐ corrective ☐ other				
<u>Please describe here in detail:</u>				
Items 1–393: 1. The process of the DC terminals of the HVCOCFXXXXX series sockets has been optimized to improve production efficiency. After the process change, the appearance of the terminal surface will change accordingly. For details, please refer to the comparison in the figure below.				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Concerned area (Shenzhen, Hermosillo, Chennai)	Whether to notify the customer	
Level 1	☐ Operator change		☐ It is not necessary to notify the customer for approval	
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	☐ Change of Main production equipment or tools/Jigs		☒ <u>Customers should be notified for approval</u> ☐ <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	☐ Change of main measuring equipment or tools/Jigs			
	☐ Appearance changes that do not affect product functions			
	☒ Changes in production process or processing technology			
	☐ Product structure or specification changes that have not been transferred to mass production			
	☐ Product structure or specification changes that have been transferred to mass production			
	☐ Supplier's production process change or supplier's production site change or addition or replacement of suppliers			
Level 3	☐ Change of production site		☐ Customers should be notified for approval	
	☐ Product material changes			
	☐ Change of packaging method			
	☐ Changes proposed by the customer			

Amphenol PCD

Before change Color: Bright Silver		After change Color: Matte Silver	
			
Disposition of old materials ☐ Rework ☒ Use as it is ☐ scrap ☐ Other (please describe): _____ ☐ N/A		Expect date to switch to new material <u>2026.10.10</u>	
Approval by the supervisor of requester.: 		Approval by the head manager of the request dept.: 	
Customer approval: ☐ Approved ☐ No approved ☐ Conditional approval (please describe) : Signature: _____ Date: _____			
Remark:			

Hi Karen,

Please refer to attached ECR, the process of the DC terminals of the HVCOCFXXXXX series sockets has been optimized to improve production efficiency. After the process change, the appearance of the terminal surface will change accordingly. The product you ordered is HVCOCFD04BL1500. Please send your related person and customers to sign back the ECR within two weeks. Thanks!

Best Regards,

Anna Zeng | Amphenol PCD Shenzhen

Customer Service Specialist