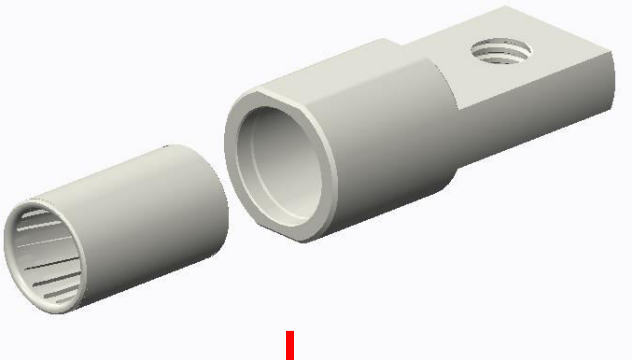
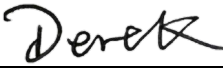


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Engineering Change Request		ECR Number		R10427W
Initiator:	Scott	Date:	2026/07/01	
Part number description				
Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	MSDXL Series	/	/	/
Reason of change:				
☐ Customer requirement (list the feasibility analysis of customer specification: _____)				
☐ Supplier request (list the PCR number: _____)				
☐ internal improvement ☐ corrective ☒ other				
Please describe here in detail:				
Adjust the female pin assembly process from an assembled design to an integrated one-piece structure. This change has no impact on product assembly or performance				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Concerned area (Shenzhen, Hermosillo, Chennai)	Whether to notify the customer	
Level 1	☐ Operator change		☐ It is not necessary to notify the customer for approval	
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	☐ Change of Main production equipment or tools/Jigs		☒ <u>Customers should be notified for approval</u> ☐ <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	☐ Change of main measuring equipment or tools/Jigs			
	☐ Appearance changes that do not affect product functions			
	☐ Changes in production process or processing technology			
	☐ Product structure or specification changes that have not been transferred to mass production			
	☒ Product structure or specification changes that have been transferred to mass production			
Level 3	☐ Supplier's production process change or supplier's production site change or addition or replacement of suppliers		☐ Customers should be notified for approval	
	☐ Change of production site			
	☐ Product material changes			
	☐ Change of packaging method			
	☐ Changes proposed by the customer			

Before change assembly-type structure   		After change integrated structure 
Disposition of old materials ☐ Rework ☒ Use as it is ☐ scrap ☐ Other (please describe): _____ ☐ N/A		Expect date to switch to new material
Approval by the supervisor of requester.:  	Approval by the head manager of the request dept.: 	
Customer approval: ☐ Approved ☐ No approved ☐ Conditional approval (please describe) : Signature: _____ Date: _____		
Remark:		

Dear Customer,

Adjust the female pin assembly process from an assembled design to an integrated one-piece structure. This change has no impact on product assembly or performance.

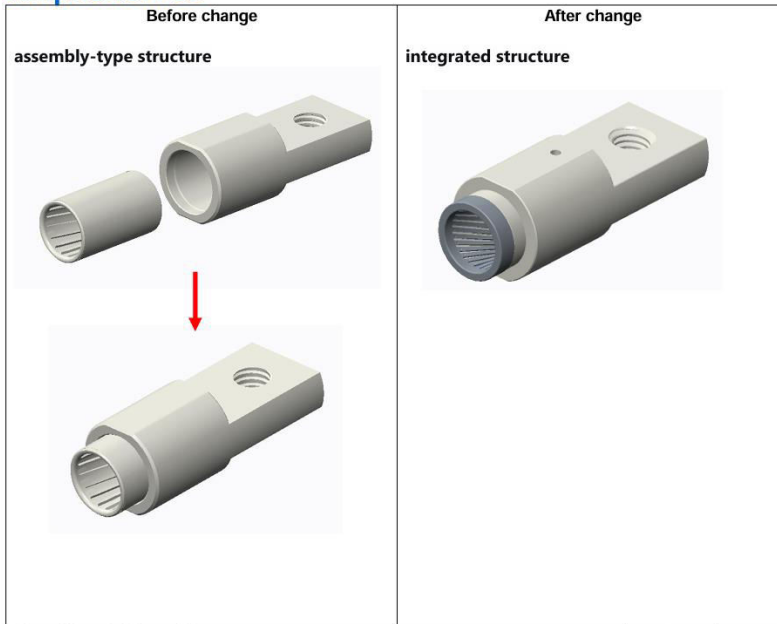
Attached pls find the ECR, pls kindly note and help inform your end customer to sign back within 2 weeks if no problem, no response **within 2 weeks** will be deemed as consent.

Thank you

Related your PN as below:

P/N	Description
MSDXLF000R	MSDXL Socket
MSDXLF000F	MSDXL Socket

Amphenol PCD



Sandy Xia | Amphenol PCD Shenzhen

O: +86 755-8173-8000 ext.8533 | M: +86 157-7922-5480