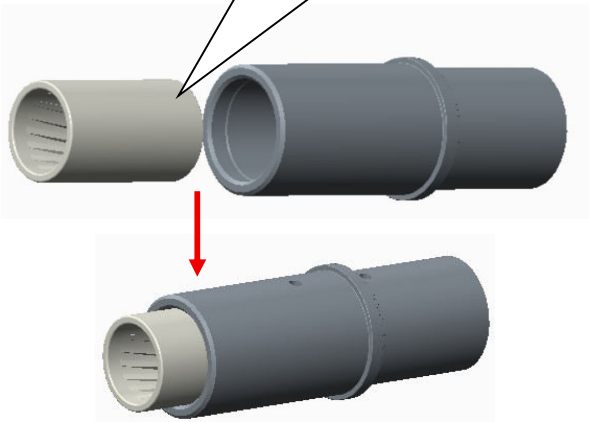
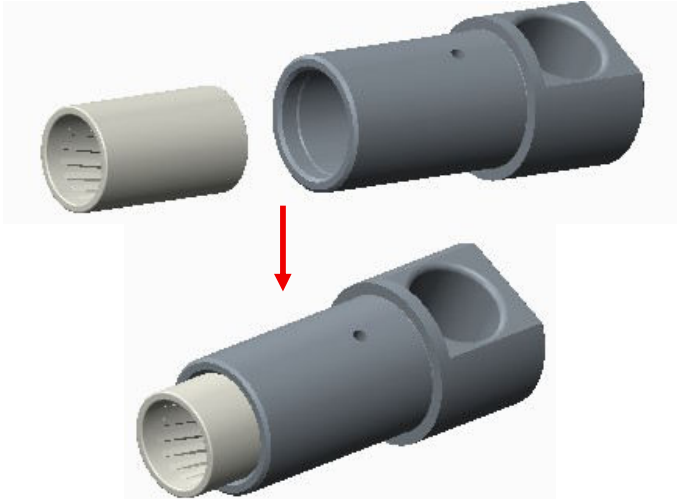
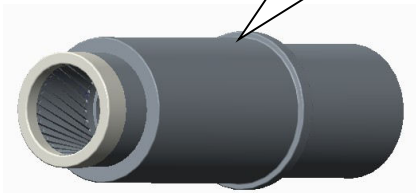
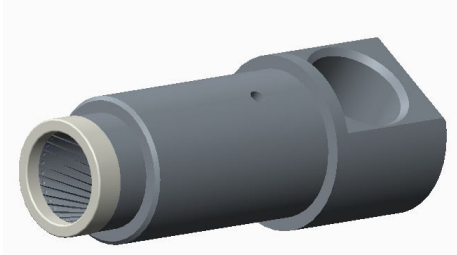


Amphenol PCD

Engineering Change Request		ECR Number	R10442W
Initiator:	Aaron	Date:	2026.7.1
Part number description			
Reason of change: ☐ Customer requirement (list the feasibility analysis of customer specification: _____) ☐ Supplier request (list the PCR number: _____) ☒ internal improvement ☐ corrective ☐ other <u>Please describe here in detail:</u> Optimize the female pin assembly process by changing the construction from assembled type to integrated one-piece structure. The modification exerts no adverse impact on product assembly and electrical performance. (HVSL1200 Series)			
Change level and impact assessment (Please tick in the appropriate position)			
Change level	Change content	Whether to notify the customer	
Level 1	☐ Operator change	☐ It is not necessary to notify the customer for approval	
	☐ Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process		
Level 2	☐ Change of Main production equipment or tools/Jigs	☒ <u>Customers should be notified for approval</u> ☐ <u>It is not necessary to notify the customer for approval, the reasons are as follows:</u>	
	☐ Change of main measuring equipment or tools/Jigs		
	☐ Appearance changes that do not affect product functions		
	☐ Changes in production process or processing technology		
	☐ Product structure or specification changes that have not been transferred to mass production		
	☒ Product structure or specification changes that have been transferred to mass production		
Level 3	☐ Supplier's production process change or supplier's production site change or addition or replacement of suppliers	☐ Customers should be notified for approval	
	☐ Change of production site		
	☐ Product material changes		
	☐ Change of packaging method		
	☐ Changes proposed by the customer		

Amphenol PCD

Before change Assembled type structure  		After change Monolithic construction  	
Disposition of old materials ☐ Rework ☒ Use as it is ☐ scrap ☐ Other (please describe): _____ ☐ N/A		Expect date to switch to new material 2026.7.30	
Approval by the supervisor of requester.: Chason Zhang		Approval by the head manager of the request dept.: Andy Gao	
Customer approval: ☐ Approved ☐ No approved ☐ Conditional approval (please describe) : Signature: _____ Date: _____			
Remark:			

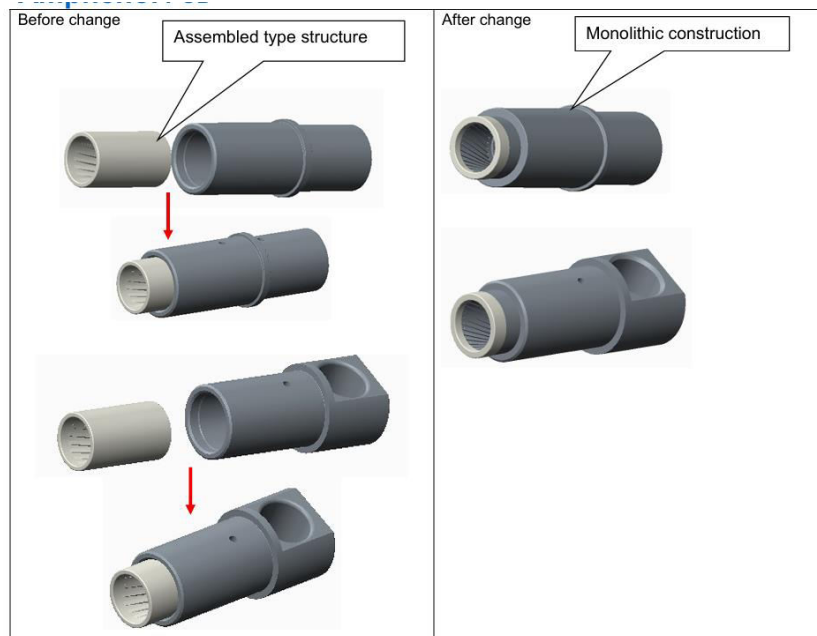
Dear Customer,

Optimize the female pin assembly process by changing the construction from assembled type to integrated one piece structure. The modification exerts no adverse impact on product assembly and electrical performance. (HVSL1200 Series)

Attached pls find the ECR, pls kindly note and help inform your end customer to sign back within 1 weeks if no problem, no response **within 1 weeks** will be deemed as consent.
Thank you

Related your PN as below:

P/N	Description
HVSL1200082A170	PLUG RA A KEY
HVSL1200062A195	PLUG A KEY
HVSL1200062A170	PLUG A KEY
HVSL1200082A195S4	HVSL1200 PLUG ANGLE 90°WIRE ASSEMBLY KEY A W/ INTERLOCK H+S 95MM2
HVSL1200062B195	PLUG B KEY



Sandy Xia | Amphenol PCD Shenzhen

O: +86 755-8173-8000 ext.8533 | M: +86 157-7922-5480