

Customer Communication N°: **25004** sheet 1/4
Date : **28-Jul-26**

From : Jon Sesma	Fax N° :
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Object: Aptiv external communication about Product and/or Process evolution

This proposition is sent for :		Approval request before change project launching
	X	Change project information
		Change start of production information (with first product delivery)

You will find here below data regarding a Product/Process change

CR-25/104085 - Switch of the Raw Material from PA6 GB20 GF10 to PP GF30 on 60W MTS Female Connector Family

	Aptiv P/N - Ref Aptiv	part level revision		Aptiv P/N - Ref Aptiv	part level revision	
		before	after		before	after
Désignation	60W MTS Female Connector Family 1					
	15482409	01	02			
	15482410	01	02			
	13589779	01	02			
	13596476	01	02			
	13638682	01	02			
	13955238	01	02			
	13831807	01	02			

Change description	Object :	
	60W MTS Female Connector Family  60W MTS Female Connector in PA6 60W MTS Female Connector in PP GF30	
	Reason:	☐ Quality improvement ☐ Technical product/process improvement ☐ Restart of production after one year stop ☐ Manufacturing location transfer ☒ Bill of matériel updating ☐ Cost reduction ☐ Product version creation/suppression ☐ Capacity increase ☐ Documents updating ☐ Other
	Harness maker pilot for STLA :	Harness maker for other OEM : A PPAP file will be sent upon request
Further information:		

Customer Communication N°: **25004**
Date : **28-Jul-26**

sheet 2/4

Object: Aptiv external communication about Product and/or Process evolution

Approval Request
(Before project launching)

This change proposal need your approval before launching.

We request a return of this document completed with your opinion and eventual remarks.

*Desired respond : **within 2 weeks after reception***

Company Identification	Name	Function	Date	Approval	Refusal	Signature
<i>Comments:</i>						

Without any respond from your side, we will consider one month after sending of this communication, that you give a tacit approval of this change request.

Customer acknowledgement

Date :
by

Object: APTIV external communication about Product and/or Process evolution

**PROJECT LAUNCHING
INFORMATION**

*This communication is send for your information.
Following APTIV assembly manual, this change has no impact on process in your plants.*

Previsional PPAP deadline : **W34/2026**

Previsional application deadline : **W37/2026**

This change will be validated by OEM and/or pilots harness maker appointed, following PPAP level requested by OEM.

In case of question on PPAP file or initial samples, please contact : raquel.burguete@aptiv.com

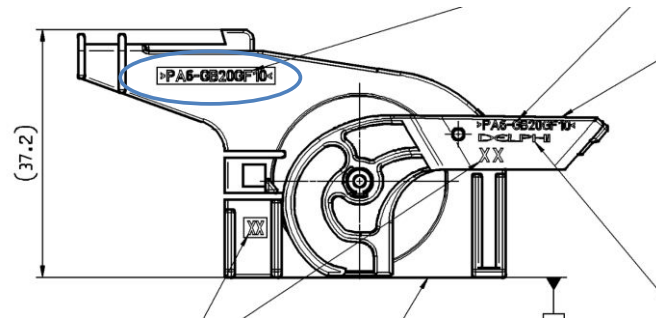
Samples for testing or other questions, please contact : jon.sesma@aptiv.com

Before delivery of first parts, you will receive a new communication confirming application deadline, and how these first parts will be identified.

File	Just after implementation we will provide if requested following elements :			
	Parts			
	Harness maker file / PPAP level 3			
	Customer drawing /	Is the drawing modified following to this modification ?	☒ Yes	☐ No
	Assembly manual /	Is the assembly manual modified following to this modification ?	☒ Yes	☐ No

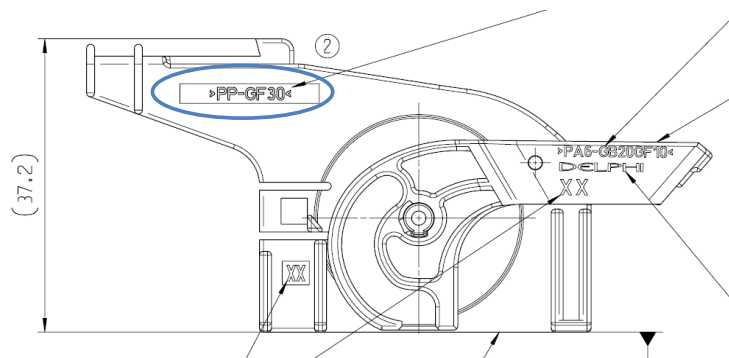
Object: APTIV external communication about Product and/or Process evolution

Current design



60W MTS Female Connector in PA6

Changed design



60W MTS Female Connector in PP GF30



Customer Communication N°: 25004
Date : 28-Jul-26

sheet 1/1

Object: APTIV external communication about Product and/or Process evolution

Change start of production

The PPAP file for this change has been presented to OEM and/or pilots harness maker appointed, following PPAP level requested by OEM.

Without any particular request from them, first delivery are planned from

:

In case of question on PPAP file or initial samples please contact :

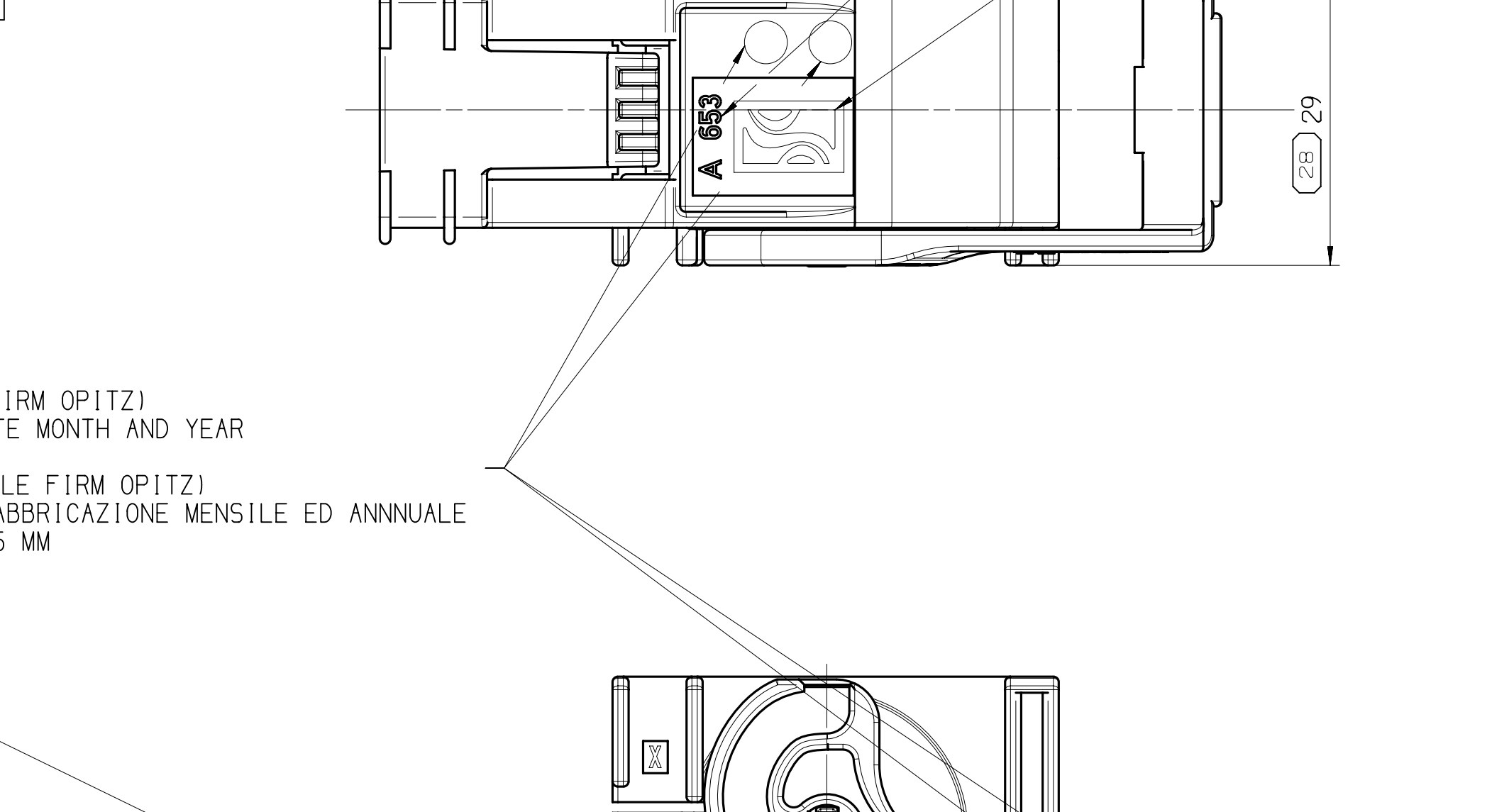
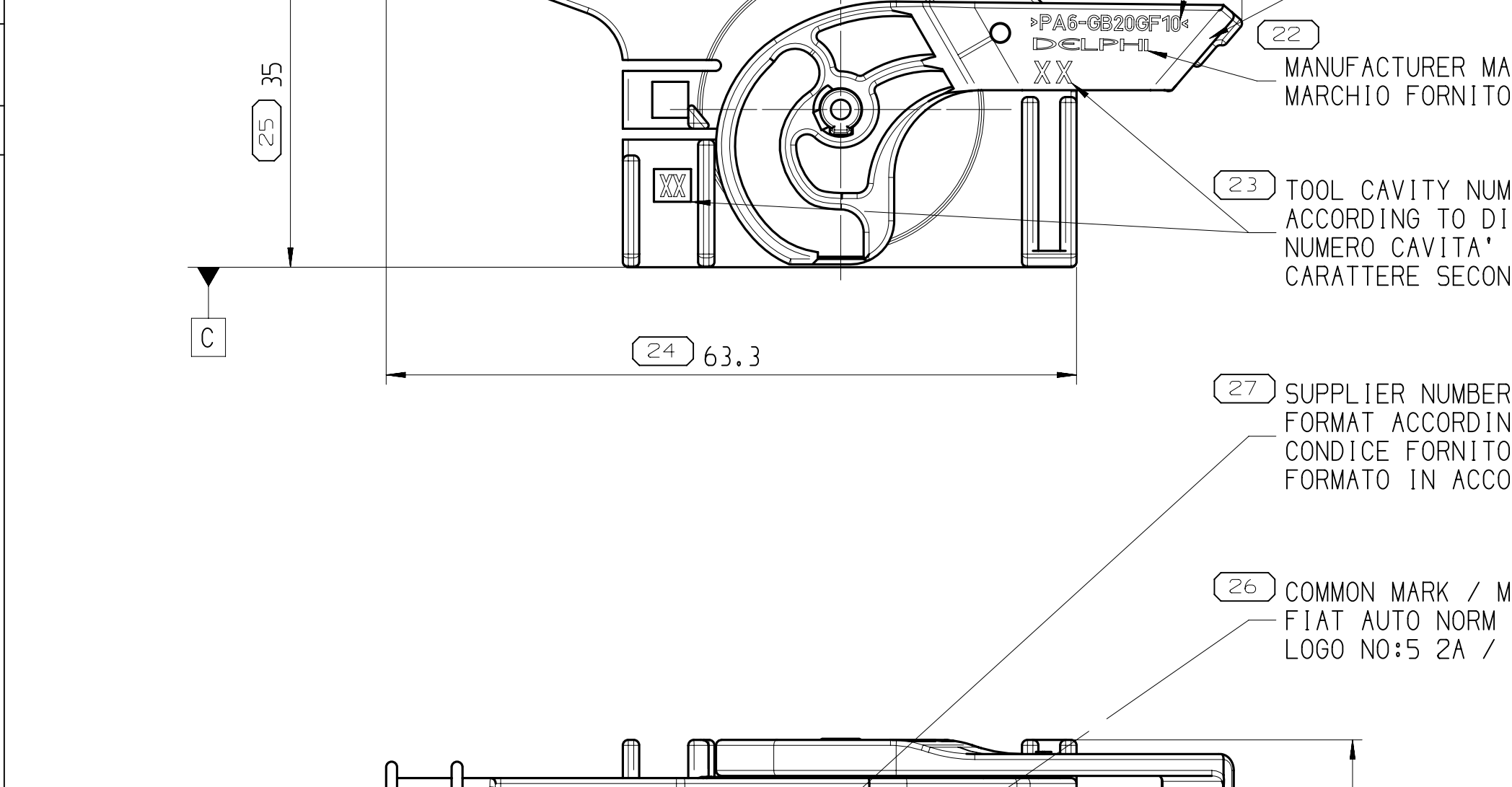
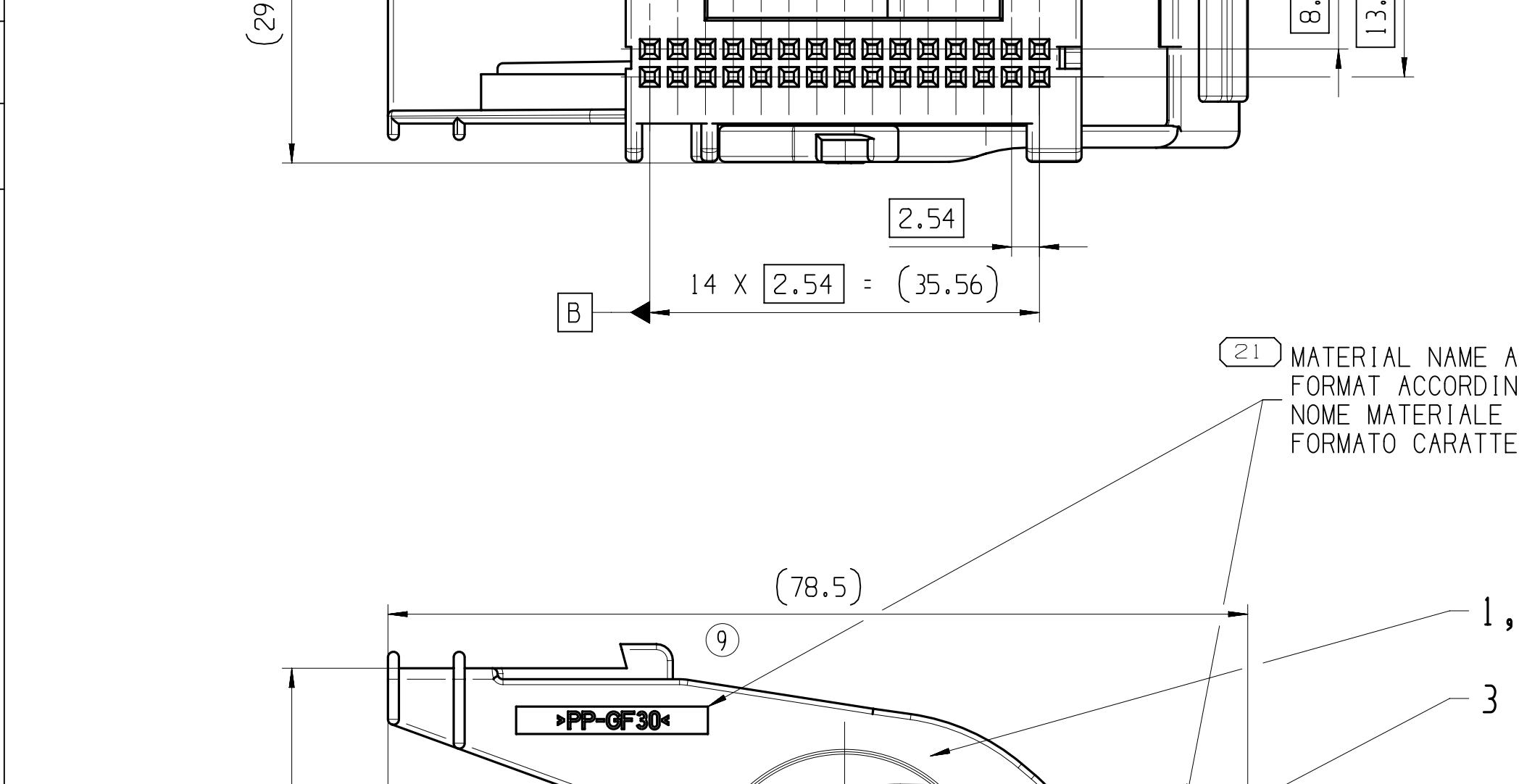
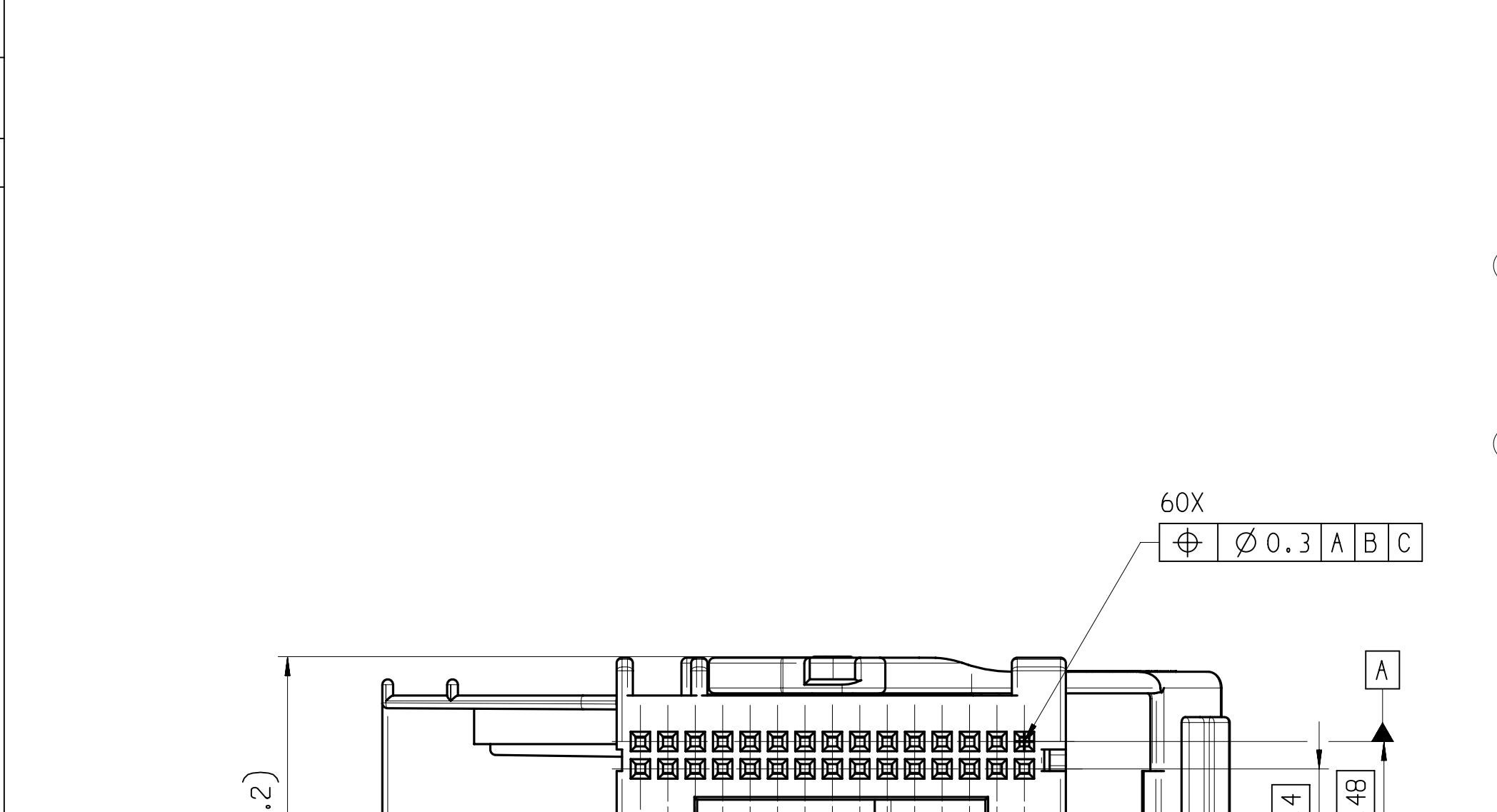
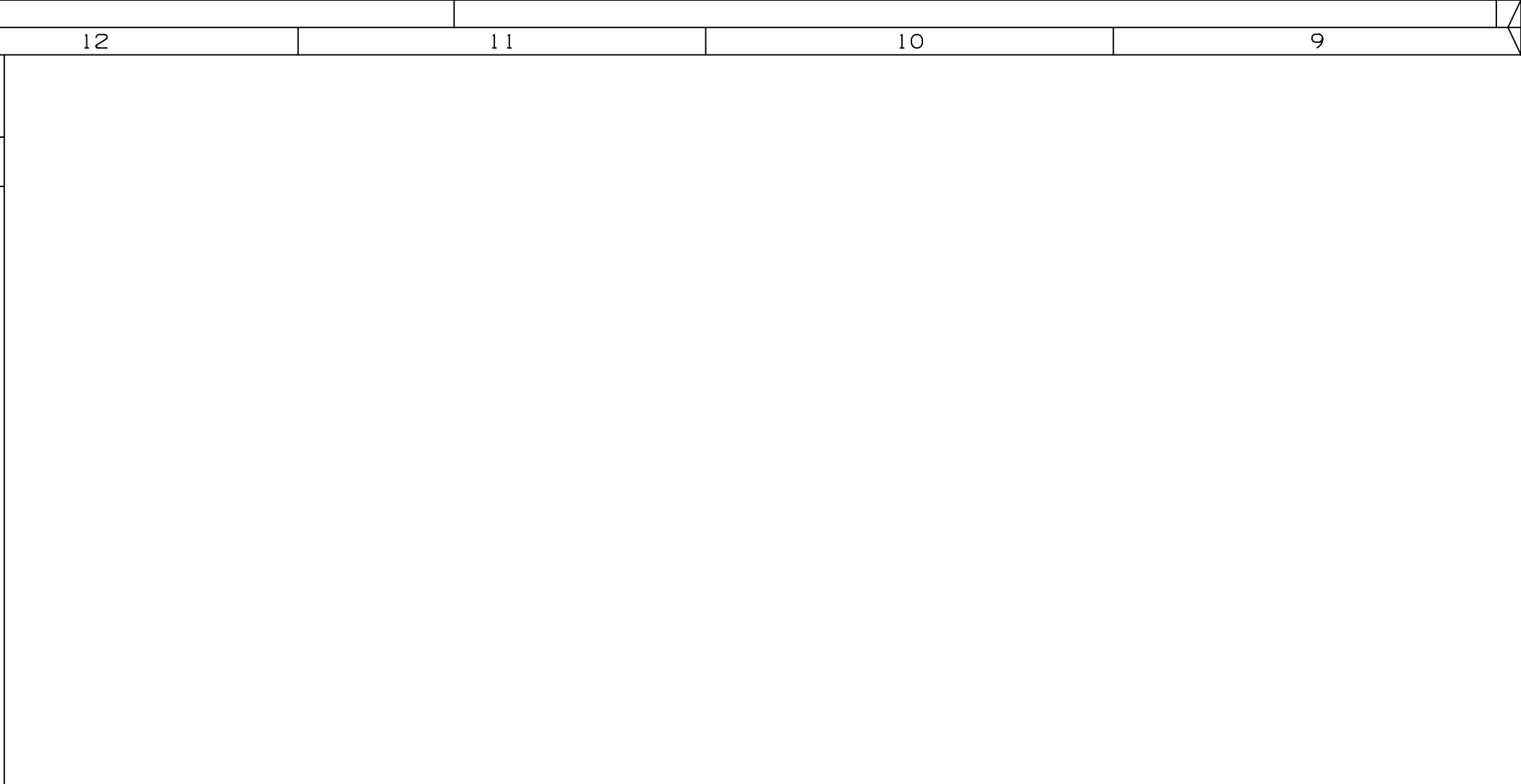
raquel.burguete@aptiv.com

For other questions, please contact the project leader :

jon.sesma@aptiv.com

First delivery identification:

File	Just after implementation we will provide upon request following elements :		
	☐		
	☐	Parts	
		PPAP level 3 with included documents :	
		Customer drawing /	Is the drawing modified following to this modification ?
		Assembly manual /	Is the assembly manual modified following to this modification ?
			☒ Yes
			☒ Yes
			☐ No
			☐ No



ARL TO	NOTES NOTE	4		3			2		1			
		DATE	STG	REV	PN	CHD	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
	DELIVERY (POS. 1+3 ASSEMBLED)	07JUN06	R	01				INITIAL RELEASE PRIME EMISSION			HERMA, OSW, R. WIS	
	CONDIZIONI DI FORNITURA (POS. 1+3 ASSEMBLATE)											
	ONLY ASSY PARTS AVAILABLE											
05	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE	05OC06	R	02	AA	H16	J13	VIENE ADDESSO VISTA AGGIUNTO			R.ZIE, J. SCHW, SKR	
	DELIVERY (POS. 2+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 2+3 ASSEMBLATE)											
	ONLY ASSY PARTS AVAILABLE											
01	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE	16JUL07	R	03	AA	H13		VIENE ADDESSO VISTA AGGIUNTO			W.KOT, J. SCHW, SKR	
10	DELIVERY (POS. 4+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 4+3 ASSEMBLATE)											
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE	23AP08	R	03	AC	JB		POS. 4+3 WAS POS. 5+3 WRITING MISTAKE POS. 4+3 ERA POS. 5+3 ERRORE DI SCRITTURA			R.ZIE, J. SAT, R. WIS	
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE											
	DELIVERY (POS. 5+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 5+3 ASSEMBLATE)											
	ONLY ASSY PARTS AVAILABLE											
17	DISPONIBILI SOLO PARTI ASSEMBLATE	17JUN09	R	04	AA	L13		VIENE ADDESSO VISTA AGGIUNTO			B.WOZ, J. TEC, W. SKR	
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE											
	DELIVERY (POS. 6+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 6+3 ASSEMBLATE)											
06	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
10	DISPONIBILI SOLO PARTI ASSEMBLATE											
	DELIVERY (POS. 7+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 7+3 ASSEMBLATE)											
03	ONLY ASSY PARTS AVAILABLE	07OC09	R	05	AC	14		ENL. COLORE DEVIATION ACCEPTANCE "SWINGLAD" ADDESSO L'ACCRETIAZIONE DELLA DEVIATIONE DI COLORE "SWINGLAD" AGGIUNTO			B.WOZ, J. TEC, W. SKR	
	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE	17JUN10	R	06	BB	--	18	ASSEMBLY NO.: 13811807 WAS PE197035 ASSEMBLE. 13811807 ERA PE197035			B.WOZ, J. TEC, W. SKR	
	DELIVERY (POS. 8+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 8+3 ASSEMBLATE)	16AP12	R	07	--	JB		ASSEMBLY NO.: 13952528 WAS PE194568 ASSEMBLATO. 13952528 ERA PE194568			B.WOZ, J. TEC, W. SKR	
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
10	DISPONIBILI SOLO PARTI ASSEMBLATE											
	DELIVERY (POS. 9+3 ASSEMBLED)											
	CONDIZIONI DI FORNITURA (POS. 9+3 ASSEMBLATE)	08DE14	R	07	AB	F7 FB		TOOL. CAVITY NUMBER FORMAT H+2,0MM WAS 1,5MM NESTENGEZEICHNUNG SCHRIEFT. 2,0MM WAR 1,5MM MINUT FACTER WAR A+1,2MM WAS 1,5MM NESTELLEZEICHEN A+1,2MM WAR 1,5MM			A.KIS, J. SKR,	
	ONLY ASSY PARTS AVAILABLE											
17	DISPONIBILI SOLO PARTI ASSEMBLATE											
	ONLY ASSY PARTS AVAILABLE											
	DISPONIBILI SOLO PARTI ASSEMBLATE	17JUN16	R	08	--	--	18	ASSEMBLY NO.: 13328207 ASSEMBLATO. 13328207 AGGIUNTO			F.WOE, J. W.KAS,	

