



APTIV S&P MOBILITY SERVICES SPAIN, S.L.  
Polígono Industrial de Landaben C/A s/n  
31012 Pamplona (Navarra)  
Spain

Customer Communication N°: 26003  
Date : 16-Jul-26

|                          |                                                                       |
|--------------------------|-----------------------------------------------------------------------|
| From : Jon Sesma         | Fax N° :                                                              |
| Phone N° : +34 948179119 | E-mail : <a href="mailto:jon.sesma@aptiv.com">jon.sesma@aptiv.com</a> |

## TRANSFER OF INJECTION MOLDS AND ASSEMBLY LINE FROM EPERNON (FRANCE) TO PAMPLONA (SPAIN)

|                                |   |                                                                    |
|--------------------------------|---|--------------------------------------------------------------------|
| This proposition is sent for : |   | Request for customer approval to transfer<br>See document attached |
|                                | X | Transfer project information                                       |

As part of an Operation strategy, Connection Systems will transfer production as following

### Detailed data regarding the Product/Process change

**GPO-T/109756 - PC 6V GEN4 connector transfer  
from Epernon to Pamplona**



| Transfer<br>description | Equipment                          | Component name | From    | To       | Shipping point after<br>transfer |
|-------------------------|------------------------------------|----------------|---------|----------|----------------------------------|
|                         | INJECTION MOLDS &<br>ASSEMBLY LINE | PC 6V GEN4     | EPERNON | PAMPLONA | PAMPLONA                         |
|                         |                                    |                |         |          |                                  |

| Involved<br>references | Aptiv PN | MVL ref | Description               | Revision       | This transfer will be done<br>Without process change<br>Without raw material change<br>Without design change |
|------------------------|----------|---------|---------------------------|----------------|--------------------------------------------------------------------------------------------------------------|
|                        | 13846922 | F843700 | 6W SICMA 1.5 CONN. BROWN  | C (16/07/2014) |                                                                                                              |
|                        | 13885362 | F643700 | 6W SICMA 1.5 CONN. YELLOW | C (16/07/2014) |                                                                                                              |
|                        | 13935410 | F743700 | 6W SICMA 1.5 CONN. GREEN  | C (16/07/2014) |                                                                                                              |
|                        | 33502275 | F943700 | 6W SICMA 1.5 CONN. RED    | C (16/07/2014) |                                                                                                              |
|                        | 33511993 | F053700 | 6W SICMA 1.5 CONN. PURPLE | C (16/07/2014) |                                                                                                              |
|                        |          |         |                           |                |                                                                                                              |

### Time Schedule

| cw16 to cw36          | cw37                  | cw38 to cw45            | cw45 to cw46      | cw47       |
|-----------------------|-----------------------|-------------------------|-------------------|------------|
| Buffer stock building |                       |                         |                   |            |
| Training              | Buffer stock coverage |                         |                   |            |
|                       | Transfer              |                         |                   |            |
|                       |                       | Ramp-up & qualification |                   |            |
|                       |                       | PPAP                    |                   |            |
|                       |                       |                         | Customer sign-off |            |
|                       |                       |                         |                   | SOP        |
|                       |                       |                         |                   | Deliveries |

|                             |                                                  |               |  |  |  |                                        |
|-----------------------------|--------------------------------------------------|---------------|--|--|--|----------------------------------------|
| Transfer<br>validation<br>n | PPAP level 3 will be submitted<br>for validation | Customer name |  |  |  | PPAP file will be sent upon<br>request |
|                             | Further information :                            |               |  |  |  |                                        |

For further information, please contact following people :

|                         | Name            | E-mail address                                                           | Phone number  |
|-------------------------|-----------------|--------------------------------------------------------------------------|---------------|
| CS Sending Site         | Delphine Boulet | <a href="mailto:delphine.boulet@aptiv.com">delphine.boulet@aptiv.com</a> | +33 611369644 |
| CS Receiving Site       | Jon Sesma       | <a href="mailto:jon.sesma@aptiv.com">jon.sesma@aptiv.com</a>             | +34 948179119 |
| Quality engineer (PPAP) | Iñigo Garmendia | <a href="mailto:inigo.garmendia@aptiv.com">inigo.garmendia@aptiv.com</a> | +34 948179152 |



Customer Communication N°:

26003

Date :

16-Jul-26

**Object: DELPHI external communication about a production transfer**

**Approval Request**  
**(Before project launching)**

*This transfer needs your approval before launching.*

*This document completed with your opinion and potential comments must be returned to us.*

**Desired respond date : within 2 weeks after reception**

| Company Identification | Name | Function | Date | Approval | Refusal | Signature |
|------------------------|------|----------|------|----------|---------|-----------|
|                        |      |          |      |          |         |           |
| <b>Comments:</b>       |      |          |      |          |         |           |

*Without any respond from your side, we will consider one month after sending of this communication, that you give a tacit approval of this transfer approval request.*

**Customer acknowledgement**

Date :

by

16<sup>th</sup> July 2026

**Jon Sesma**  
Transfer Manager

# CUSTOMER COMMUNICATION

**TRANSFER OF PC 6V GEN4 CONNECTOR FAMILY FROM  
EPERNON PLANT TO PAMPLONA PLANT**



• **A P T I V** •

# Content

- **Project Scope**
- **Back-Ground & Transfer reason**
- **Transfer assumptions**
- **Transfer timing**
- **Qualification plan**
- **Involved references**
- **Safe launch**

# Project Scope

- As per IATF 16949 and Change Management, here after to inform our OEM's and Harness Makers Customers about production transfer of PC 6V GEN4 connector family from Epernon plant to Pamplona plant.

- Quality Plan Scope:

Aptiv will follow usual Quality Standards applicable in the Industry.

## Current Production location :

Epernon plant (France)

## New Production Location :

Pamplona plant (Spain)



Confidential

# Back-Ground & Transfer reason

- PC 6V GEN4 connector family is currently produced by Aptiv Epernon plant (molding + assembly).
  - Epernon plant needs more free capacity to produce HV connectors, whose demand keeps increasing in the last months and this trend is expected to continue in the future.
  - Aptiv CS Pamplona will use same raw materials and suppliers as currently being used by Aptiv CS Epernon.
- 
- **Current Production location :** Aptiv CS Epernon plant (France)
  - **New Production Location :** Aptiv CS Pamplona plant (Spain)

# Transfer Assumptions

Transfer Assumptions are the following:

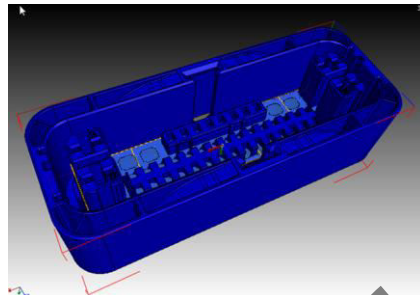
- Aptiv CS Epernon will build buffer stock to ensure shipments during this transfer.
- Buffer stock will cover the demand of around 10 weeks for the related PN's.
- PPAP package level 3 will be shared with customers.
- Signed PSW (PPAP approval) will be sent by customers **2 weeks** after receiving PPAP package from Aptiv CS Pamplona.
- Transfer will be handled as a running change: Aptiv CS Pamplona will not start supplying parts until buffer stock in Aptiv CS Epernon is finished.
- Aptiv PC&L teams in Pamplona and Epernon will coordinate and inform every customer plant when exactly they have to change orders from Aptiv CS Epernon to Aptiv CS Pamplona.

# Transfer timing

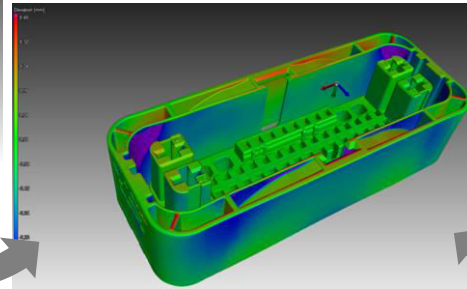
| <i><b>cw16 to cw36</b></i> | <i><b>cw37</b></i>    | <i><b>cw38 to cw45</b></i> | <i><b>cw45 to cw46</b></i> | <i><b>cw47</b></i> |
|----------------------------|-----------------------|----------------------------|----------------------------|--------------------|
| Buffer stock building      |                       |                            |                            |                    |
| Training                   | Buffer stock coverage |                            |                            |                    |
|                            | Transfer              |                            |                            |                    |
|                            |                       | Ramp-up & qualification    |                            |                    |
|                            |                       |                            | PPAP                       |                    |
|                            |                       |                            | Customer sign-off          |                    |
|                            |                       |                            |                            | SOP                |
|                            |                       |                            |                            | Deliveries         |

# Qualification plan

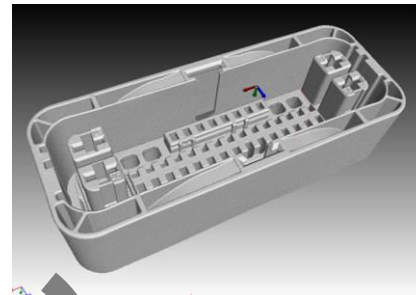
- **Visual comparison of samples before and after the transfer**
  - Geometry
  - Surface check
  - Markings check
- **Dimensional comparison of samples before and after transfer (Computer Tomography)** – comparison of samples before and after the transfer done with the help of VG Metrology software. CT comparison method shows geometrical differences between samples with the help of color scale.



**Pic 1.** CT scan of samples before transfer



**Pic 3.** Nominal/Actual Comparison – color scale shows differences level.



**Pic 2.** CT scan of samples after transfer

Above listed points will allow us to assure that samples have comparable functionality status

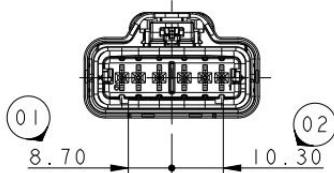
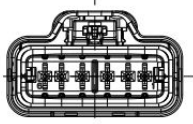
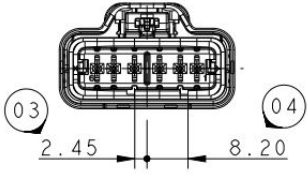
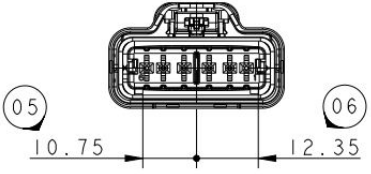
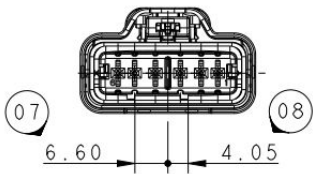
# Qualification plan

- **Measurement report according to customer drawing**
  - With parts before and after transfer
- **Fit and Function testing**
  - Product validation testing in laboratory according to OEM specification.

Above listed points will allow us to assure that samples have comparable functionality status

# Involved references

- PC 6V GEN4 connectors family (5 codings)

|                                                                                     |                                                                                      |                                                                                      |                                                       |        |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-------------------------------------------------------|--------|
|   |   |                                                                                      | CODING POSITION<br>TOLERANCES $\pm 0.05$<br>SCALE 1:1 |        |
| RED coding                                                                          | PURPLE coding                                                                        | -                                                                                    | COLOUR CODING                                         |        |
| F943700                                                                             | F053700                                                                              | -                                                                                    | PART NUMBER                                           | MVL    |
| A                                                                                   | A                                                                                    | -                                                                                    | PART REVISION                                         |        |
| 33502275                                                                            | 33511993 (C)                                                                         | -                                                                                    | PART NUMBER                                           | DELPHI |
| 01                                                                                  | 01                                                                                   | -                                                                                    | PART REVISION                                         |        |
|  |  |  | TOLERANCES $\pm 0.05$<br>SCALE 1:1                    |        |
| BROWN coding                                                                        | GREEN coding                                                                         | YELLOW coding                                                                        | COLOUR CODING                                         |        |
| F843700                                                                             | F743700                                                                              | F643700                                                                              | PART NUMBER                                           | MVL    |
| A                                                                                   | A                                                                                    | A                                                                                    | PART REVISION                                         |        |
| 13846922                                                                            | 13935410                                                                             | 13885362                                                                             | PART NUMBER                                           | DELPHI |
| 01                                                                                  | 01                                                                                   | 01                                                                                   | PART REVISION                                         |        |

- Drawing:



13889693\_CUS05\_ S01

# Involved references

- **Price**  
Price will not change.
- **Packing**  
Packing will not change.
- **Delivery**  
The serial products delivery point will be Aptiv CS Pamplona (Now it is Aptiv CS Epernon).  
Customers to pick the goods from Pamplona.

# Safe launch

## Before the transfer:

- Measurement of all parts according to customer drawing.
- Ensure flawless transportation of injection molds and assembly stations to new location.

## After the transfer:

- Assembly stations validation.
- Injection molds validation.
- Reinforce controls on the start up: 100% sorting of first production for each part number.
- Perform full measurement report according to customer drawing and comparison of parts before and after transfer to start delivery (see slide 7 for more details).

# Thank you.

Dear Customer,

I would like to inform you about transfer of PC 6V GEN4 connector family from Epernon plant (France) to Pamplona plant (Spain).

Find below the connectors affected by this change:

| Customer Name | Customer PN | MVL Ref. (old PN) | Aptiv PN (new PN) | Description               |
|---------------|-------------|-------------------|-------------------|---------------------------|
| TTI           | FCAF843700  | F843700           | 13846922          | 6W SICMA 1.5 CONN. BROWN  |
|               | FCAF643700  | F643700           | 13885362          | 6W SICMA 1.5 CONN. YELLOW |
|               | N/A         | F743700           | 13935410          | 6W SICMA 1.5 CONN. GREEN  |
|               | N/A         | F943700           | 33502275          | 6W SICMA 1.5 CONN. RED    |
|               | N/A         | F053700           | 33511993          | 6W SICMA 1.5 CONN. PURPLE |

Aptiv CS Pamplona will take care of the production and delivery of this parts from around **CW47/2026** onwards.

**Since this is a running location change, it will take place once stock in Epernon is finished.**

PC&L teams in Pamplona and Epernon will coordinate and inform customer when orders must be changed from Epernon to Pamplona.

Find attached PCN file and presentation regarding this change.

**Please share this information with customer and keep us informed about their feedback.**

If you have any question don't hesitate to contact me.

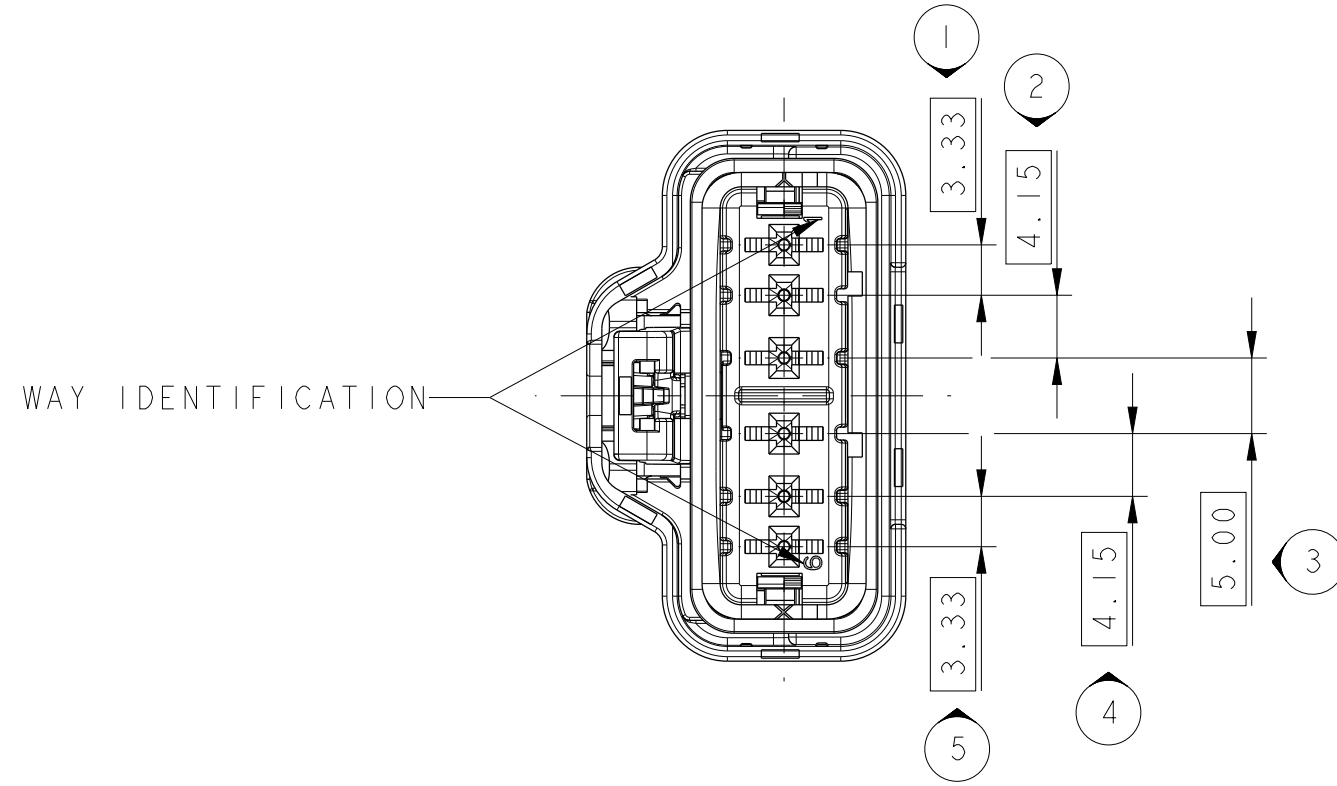
Many thanks in advance.

Best regards,

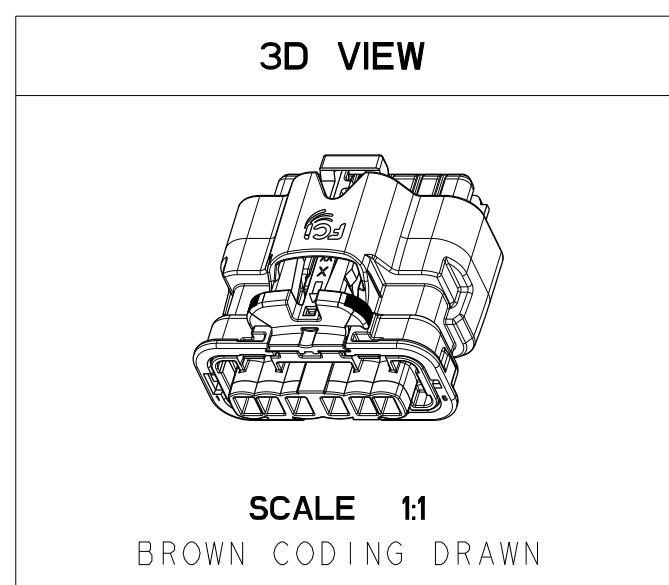
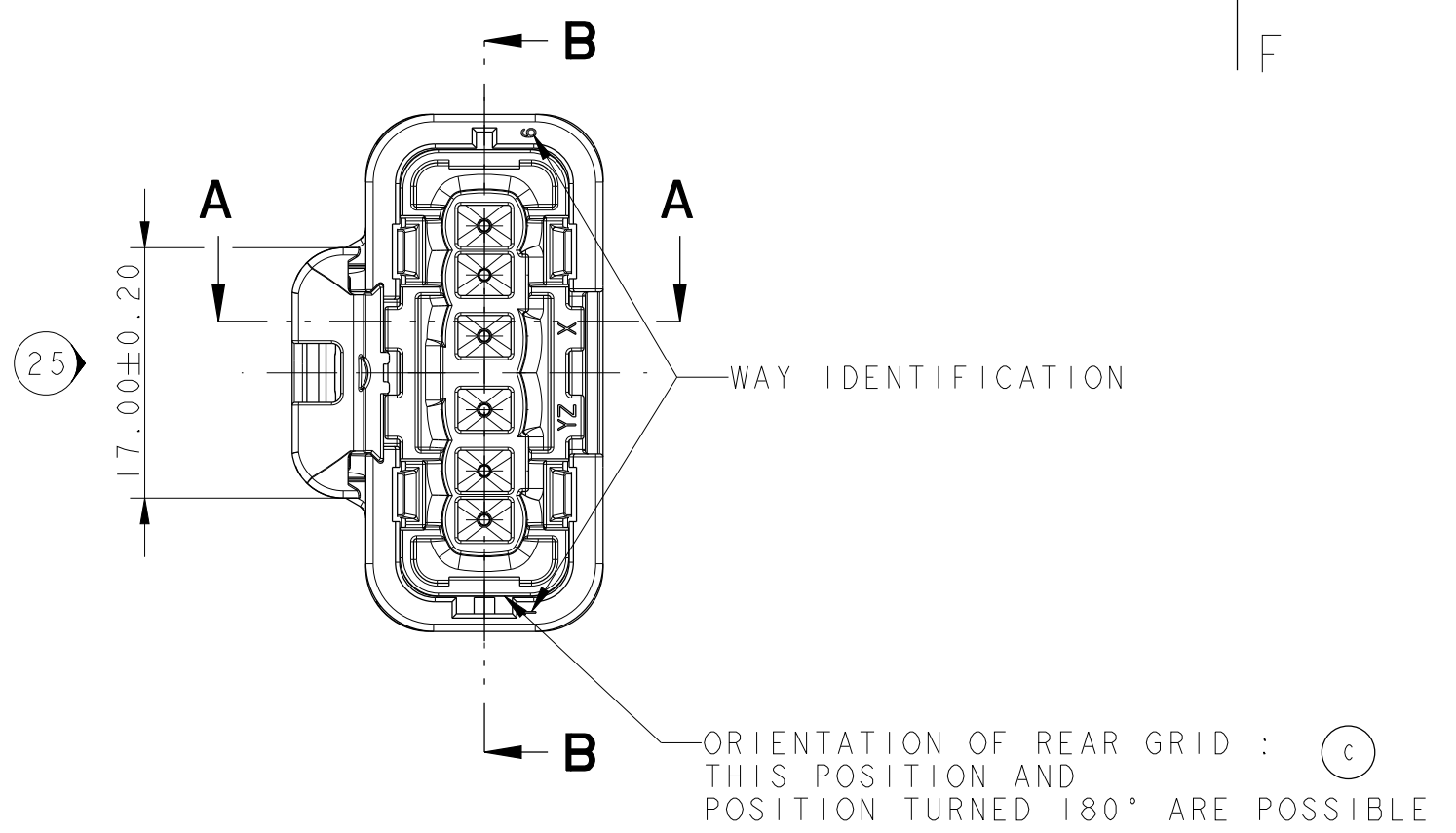
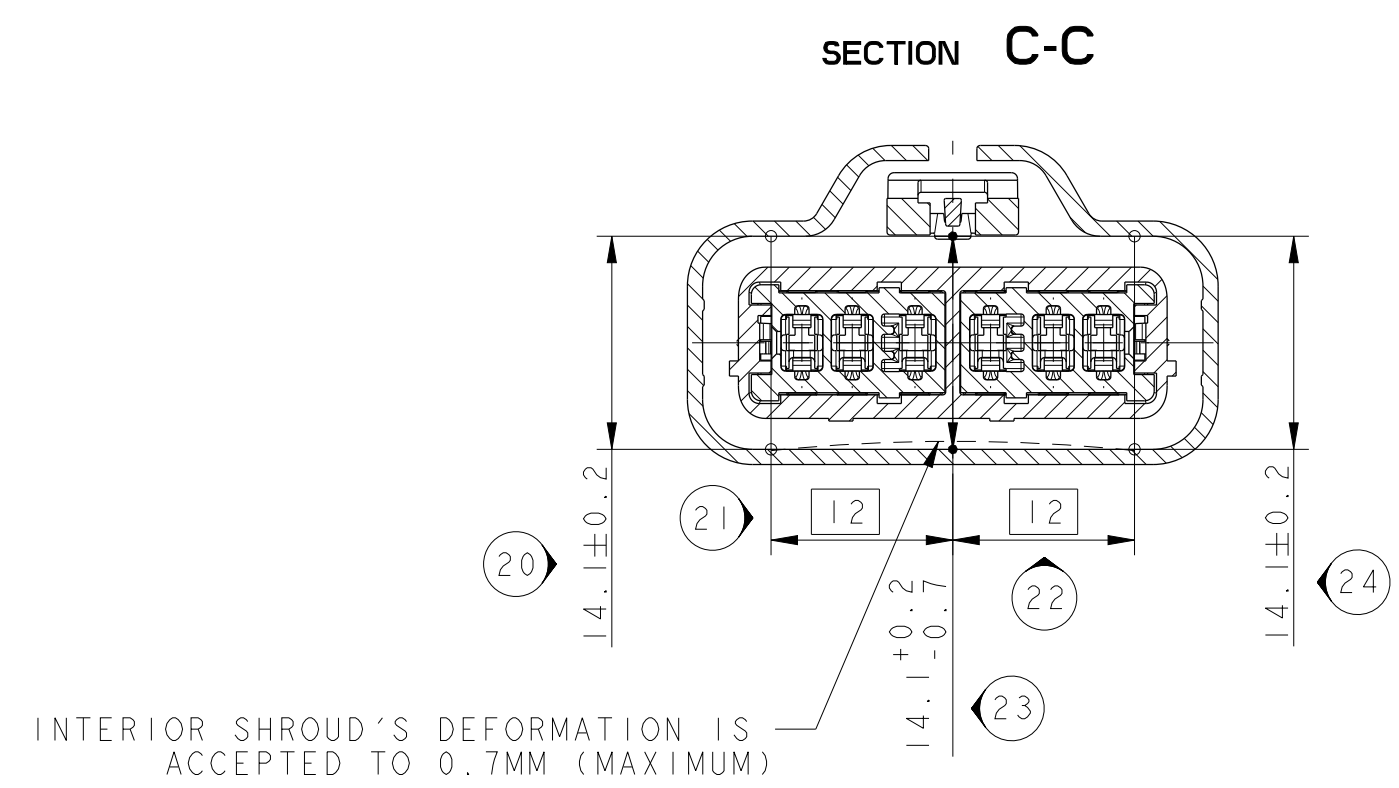
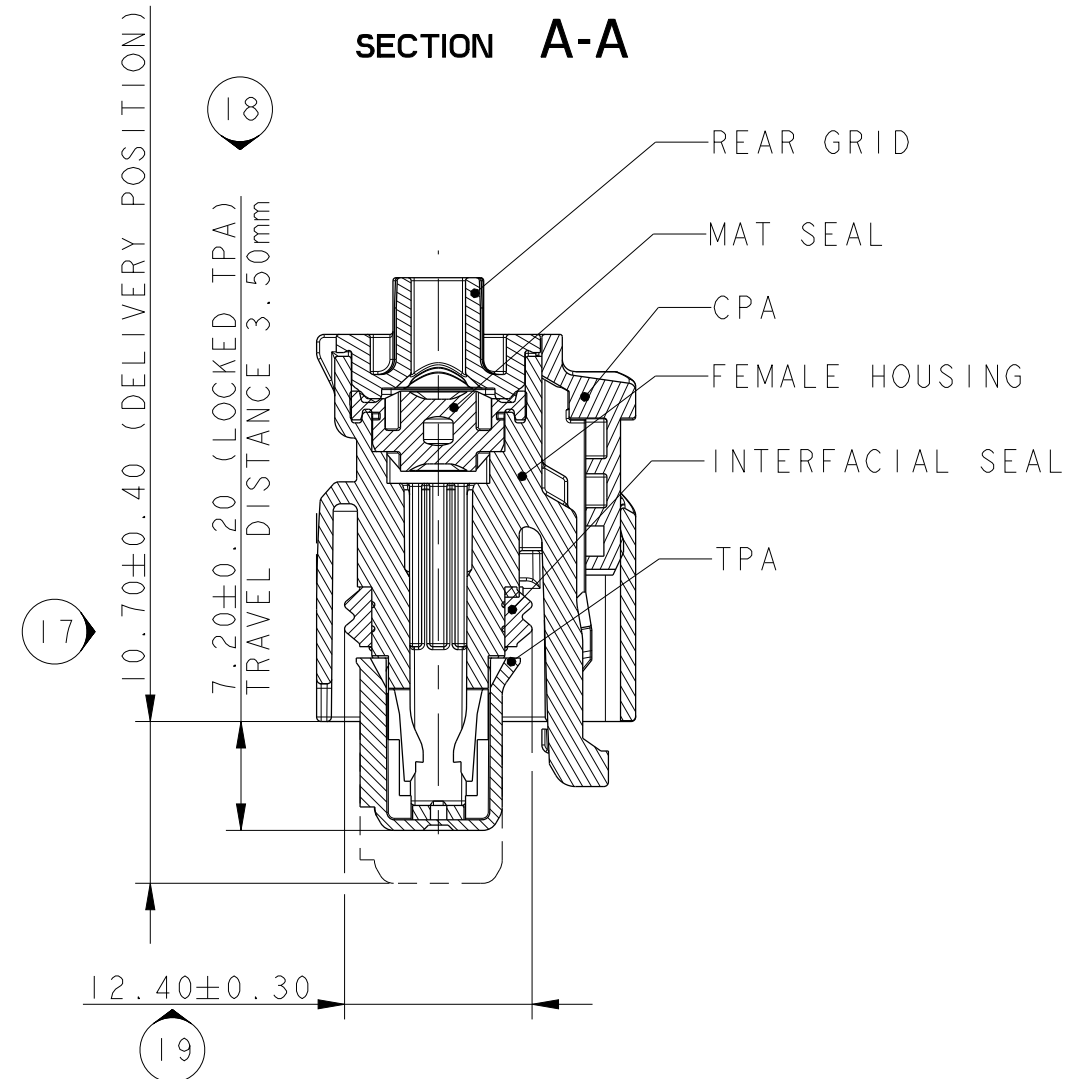
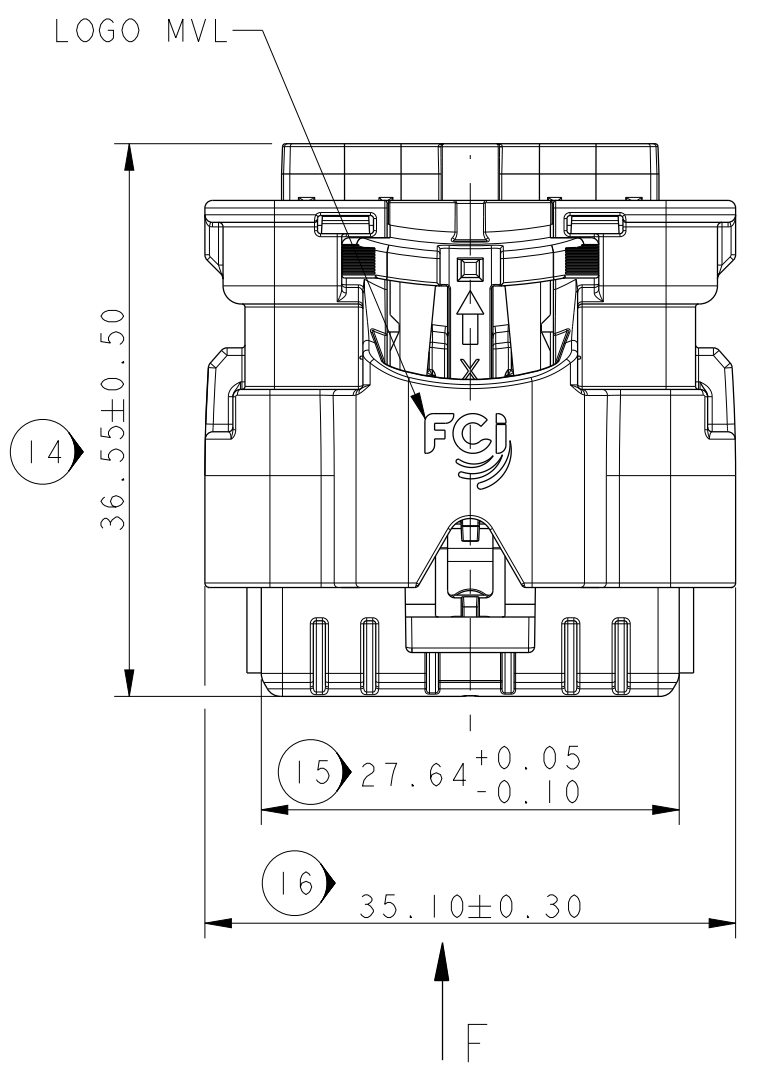
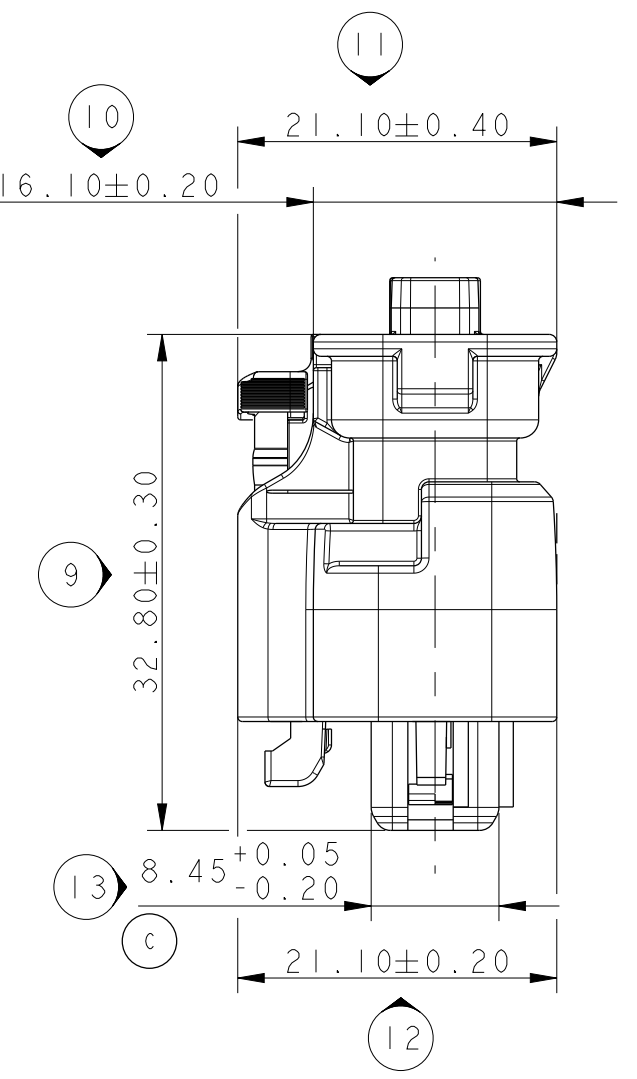
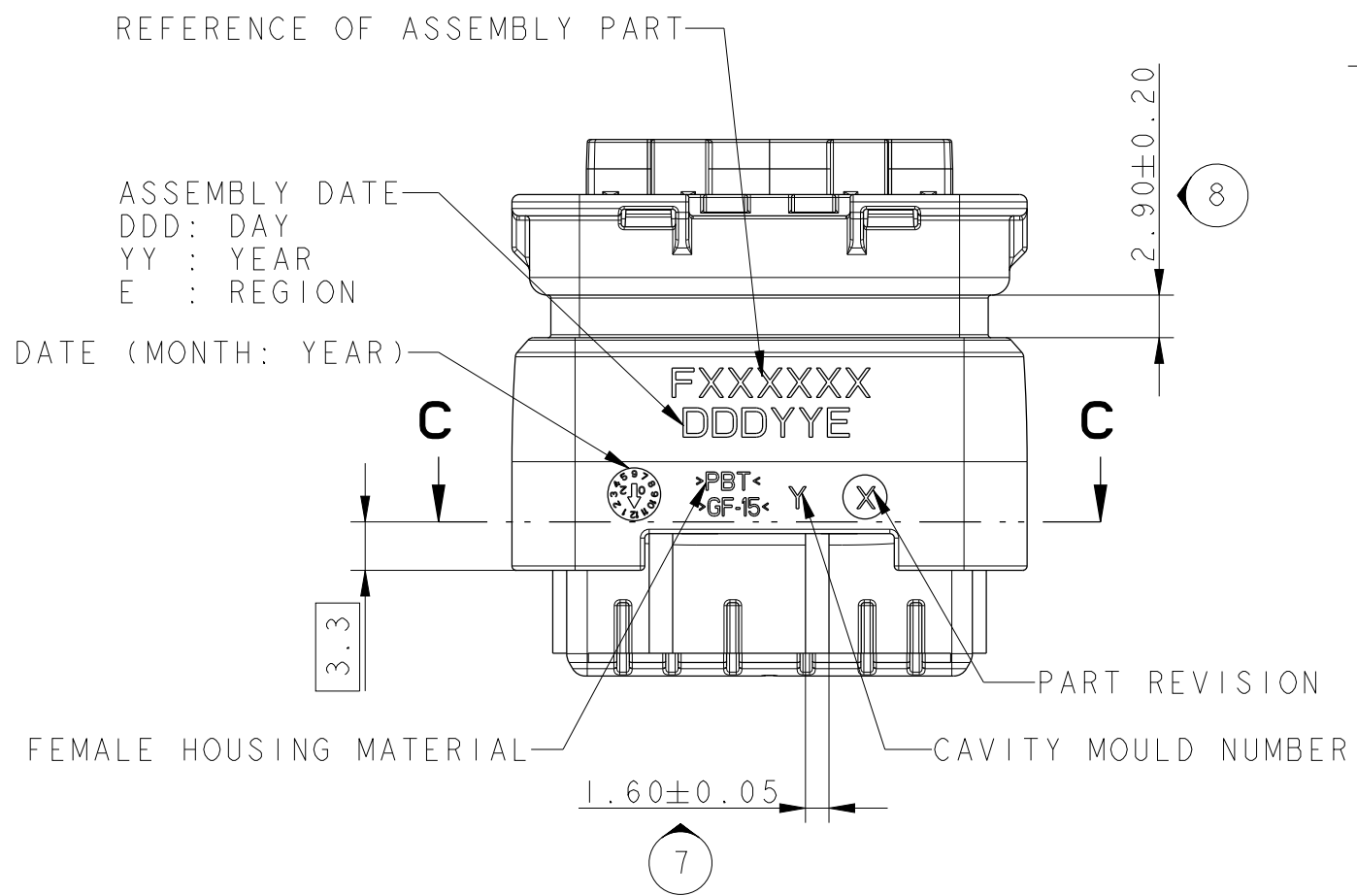
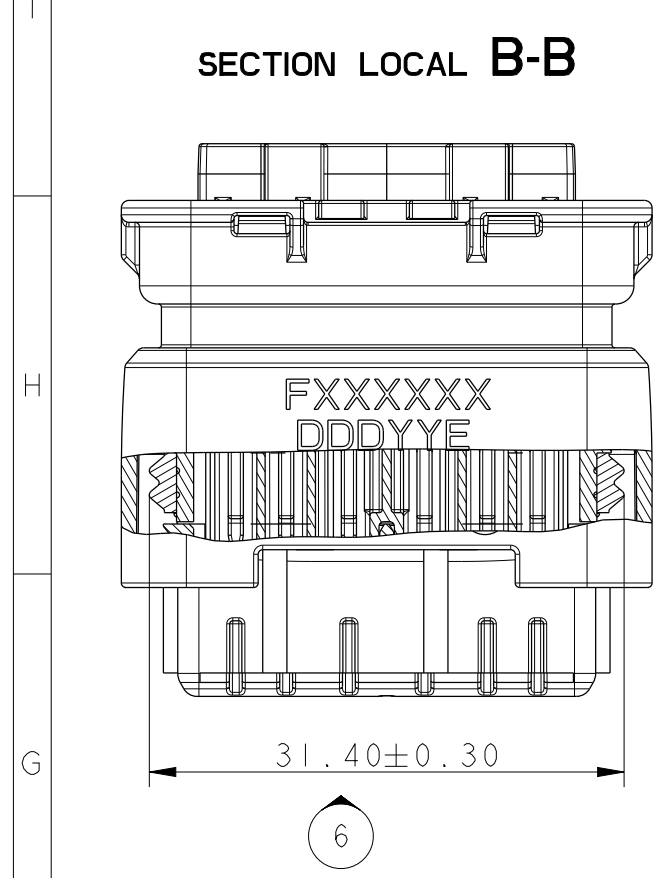
**Jon Sesma**

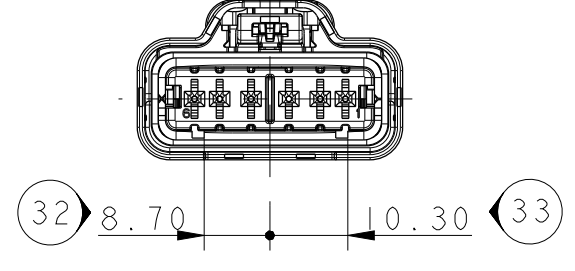
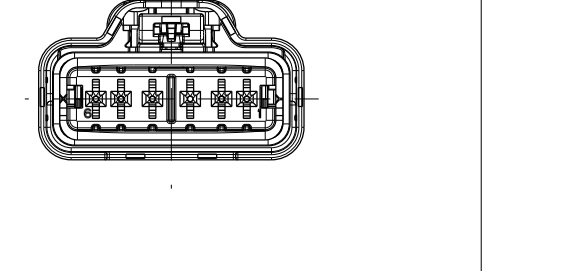
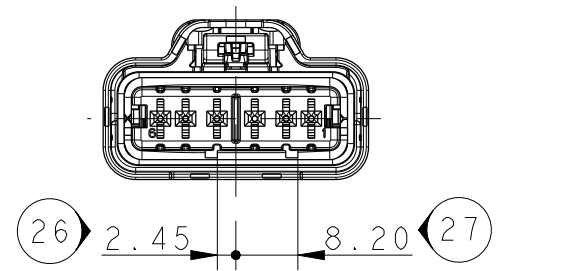
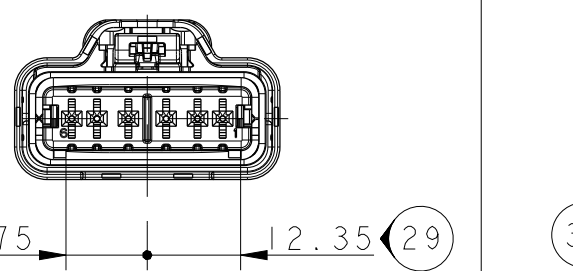
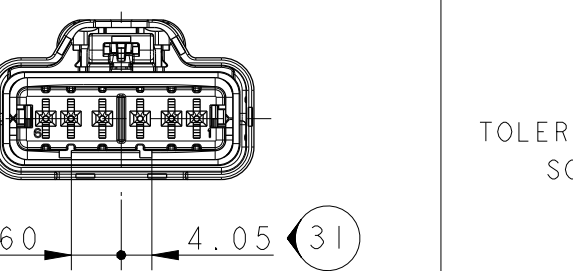
Engineering Department

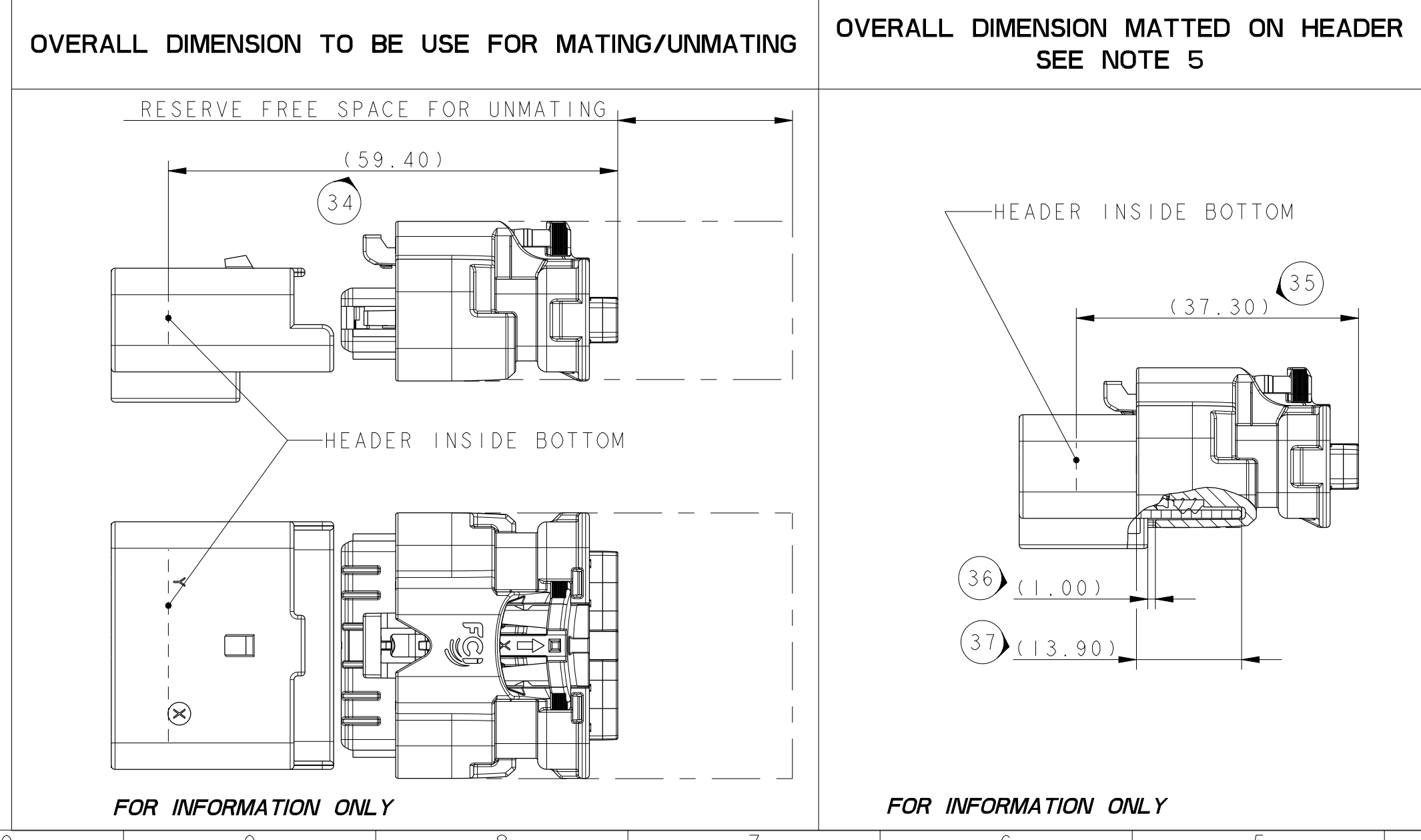
| NOTE | SPECIFICATIONS                                                                                                    |
|------|-------------------------------------------------------------------------------------------------------------------|
| 1    | USER'S MANUAL<br>MVL'S REFERENCE: PUI64 - ASSOCIATED PRODUCTS (CONTACT, PLUG...) ARE DEFINED IN THE USER'S MANUAL |
| 2    | WIRE INSULATION DIAMETER<br>:MINI=1.25<br>:MAXI=2.80                                                              |
| 3    | DELIVERED CONNECTOR WEIGHT : 12g                                                                                  |
| 4    | FEMALE/MALE CONNECTOR MATING FORCE : F < 75 N                                                                     |
| 5    | COMPATIBLE WITH INTERFACE DRAWING 21IFT0289 Rev. C                                                                |



|                  |                   |                          |          |        |
|------------------|-------------------|--------------------------|----------|--------|
| REAR GRID        | S583700           | 33512023                 | PBT GF15 | BLACK  |
| FEMALE HOUSING   | S773700           | 33511996                 | PBT GF15 | BLACK  |
| TPA              | S014700           | 33506939                 | PBT GF15 | BROWN  |
|                  | S904700           | 33512008                 |          | GREEN  |
|                  | S804700           | 33512007                 |          | YELLOW |
|                  | S114700           | 33512010                 |          | RED    |
|                  | S214700           | 33512011                 |          | PURPLE |
| CPA              | S683700           | 33512015                 | PBT GF15 | ORANGE |
| MAT SEAL         | S693700           | 33501745                 | SILICONE | GREY   |
| INTERFACIAL SEAL | S793700           | 33501738                 | SILICONE | BLUE   |
| DESCRIPTION      | MVL'S SERIAL REF. | DELPHI'S SERIAL REF. (C) | MATERIAL | COLOUR |



|                                                                                     |                                                                                     |                                                                                      |                                         |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-----------------------------------------|
|  |  |                                                                                      | VIEW F<br>TOLERANCES ±0.05<br>SCALE 1:1 |
| RED coding                                                                          | PURPLE coding                                                                       | -                                                                                    | COLOUR CODING                           |
| F943700                                                                             | F053700                                                                             | -                                                                                    | PART NUMBER                             |
| A                                                                                   | A                                                                                   | -                                                                                    | PART REVISION                           |
| 33502275                                                                            | 33511993                                                                            | -                                                                                    | PART NUMBER                             |
| 01                                                                                  | 01                                                                                  | -                                                                                    | PART REVISION                           |
|  |  |  | VIEW F<br>TOLERANCES ±0.05<br>SCALE 1:1 |
| BROWN coding                                                                        | GREEN coding                                                                        | YELLOW coding                                                                        | COLOUR CODING                           |
| F843700                                                                             | F743700                                                                             | F643700                                                                              | PART NUMBER                             |
| A                                                                                   | A                                                                                   | A                                                                                    | PART REVISION                           |
| 13846922                                                                            | 13935410                                                                            | 13885362                                                                             | PART NUMBER                             |
| 01                                                                                  | 01                                                                                  | 01                                                                                   | PART REVISION                           |



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                                                  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|--------------------------------------------------|
| ECR-13-363                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | G 11                                 | DIMENSION 8.45 ± 0.05 BECAME 8.45 +0.05/-0.2     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | LM 6-7                               | DELPHI REFERENCE ADDED IN THE TABLE              |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | D 8-10                               | NOTE ADDED FOR REAR GRID                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      | KEYS OF POLARIZATION OF REAR GRID ARE SUPPRESSED |
| ECN: NO.<br>NUMERO ECN                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | POSITION<br>POSITION                 | CHANGE DESCRIPTION<br>MODIFICATION               |
| PRODUCT SPEC.<br>SPECIF. PRODUIT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | PACKAGING SPEC.<br>SPECIF. EMBALLAGE | APPLICATION SPEC.<br>SPECIF. APPLICATION         |
| COPYRIGHT DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION AND CONTAINS DELPHI CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED OR DERIVATIVE, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED. (LE PLAN ET LA PROPRETE DE DELPHI CORPORATION ET CONTIENT DES INFORMATIONS CONFIDENTIELLES. LA REPRODUCTION, LA DISTRIBUTION ET L'UTILISATION DE CE DOCUMENT OU DE SES DERIVES REPRESENTENT DES VIOLATIONS DE LA PROPRIETE INTELLECTUELLE DE DELPHI CORPORATION ET/OU DE SES FILIALES. LA REPRODUCTION, LA DISTRIBUTION ET L'UTILISATION DE CE DOCUMENT OU DE SES DERIVES SANS AUTORISATION PRELIEVEE, EST INTERDITE.) |                                      |                                                  |
| TOLERANCES<br>TOLERANCES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | ±0.1                                 | ±2*                                              |
| CONTRIBUTOR N°<br>CONTRIBUTEUR N°                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | MATERIAL<br>MATIERE                  | SEE TABLE                                        |
| DO NOT MEASURE DRAWING<br>NE PAS PRENDRE DE COTES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | COLOR<br>COULEUR                     | SEE TABLE                                        |
| DATE<br>DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | TOOL NO.<br>OUTIL N°                 | ECO LK: 6444                                     |
| NAME<br>NOM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | TITLE<br>DESIGNATION                 | CODE D.E.                                        |
| CREATED BY<br>CREELE PAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | DATE<br>DATE                         | NAME<br>NOM                                      |
| MODIFIED BY<br>MODIFIE PAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | DATE<br>DATE                         | NAME<br>NOM                                      |
| CHECKED BY<br>VERIFIE PAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | DATE<br>DATE                         | NAME<br>NOM                                      |
| APPROVED BY<br>APPR. PAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | DATE<br>DATE                         | NAME<br>NOM                                      |
| FILE NAME<br>NOM DE FICHER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | FILE NAME<br>NOM DE FICHER           | FILE NAME<br>NOM DE FICHER                       |
| PCC0816827                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | PCC0816827                           | PCC0816827                                       |
| 6-WAY FEMALE CONNECTOR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                      |                                                  |
| SENSOMATE SICMA 15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                      |                                                  |
| EUROPEAN STANDARD EN 1000210                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                      |                                                  |
| NO MODIFICATION ALLOWED OUTSIDE (PAS DE MODIFICATION EN DEHORS)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                      |                                                  |
| DRAWING NUMBER<br>REF. PLAN                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | STATE<br>ETAT                        | APPROVAL LEVEL<br>NIV. D'APPROBATION             |
| PCC0816827                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | REV. 1                               | 1                                                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | PART NUMBER<br>REF. ARTICLE          | 1                                                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | REV. 1                               | 1                                                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | IND. 1                               | 1                                                |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | SCALE<br>ECH.                        | 1:1                                              |