



# Product Change Notification

<b>Date Issued :</b>	March 26, 2026	<b>PCN Number :</b>	517752
<b>Reason for Change :</b>	Manufacturing Process Change (Molex)		
<b>Description of Change :</b>	This notification is to inform you about the changing lubricant Hi-coat due to stopping supplying the existing lubricant after several months. No change in product design and process.		
<b>Assessment of Change :</b>	Reliability Test Report/s		
<b>Planned Implementation Date :</b>	September 26, 2026		
<b>Customer Sample Availability Date:</b>	February 28, 2026		
<b>Last date to request Samples by Customer :</b>	April 06, 2026		
Please note if Samples are not requested as per Customer Samples Request date, it may take additional 4-6 weeks to arrange Samples.			
<b>Traceability Code Markings/ Date :</b>	Date code		

Before Picture

	Current	After change
<b>Manufacturing location</b>	Current	No change
<b>Product</b>	Current	No change
<b>Applied lubricant</b>	Current	<b>New lubricant</b>
<b>Machine/Tooling</b>	Current	No change
<b>Control plan</b>	Current	No change

## After Picture

- **Overview :**  
This is to announce that the existing lubricant Hi-coat SCV-X800 will be EOL and Molex have to change to new lubricant Hi-coat HR-FX083 by supplier's suggestion.
- **Part number impacted :**  
*See the attached list.*
- **Qualification report and samples :**  
Available as per execution plan
- **Identification :**  
After switching to automation line, "L" letter will be marked on label during one first production month.



(Sample image)

# RELEASED

You may address inquires regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:517752](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:517752)  
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 517752** " in the e-mail Subject line for faster response.

**Molex, LLC**  
 2222 Wellington Court  
 Lisle, IL 60532  
 TEL (800) 786-6539  
[www.molex.com](http://www.molex.com)

PCN #	Customer #	Customer Name	Search Term	Molex Part #	Customer Material #
517752	160956	TTI Electroncis Asia Pte Ltd.	TTI/HUATUN	5042481212	MOL504248-1212
517752	160956	TTI Electroncis Asia Pte Ltd.	TTI/HUATUN	5042482412	MOL504248-2412

City	State	Country	Sales Engineer Name	Sales Engineer email	Opportunity #
Kwun Tong,	KLN	HK	Micle Dai	MICLE.DAI@MOLEX.COM	
Kwun Tong,	KLN	HK	Micle Dai	MICLE.DAI@MOLEX.COM	

**Opportunity Item Lost Indicator**

PCN No	Part List
517752	5042081612
517752	5042082012
517752	5042082412
517752	5042083812
517752	5042481212
517752	5042481612
517752	5042482012
517752	5042482412
517752	5042483812