



# Product Change Notification

Current Date: 27-May-2026

## TE Connectivity

**Product Change Notification:** P-26-030369

**PCN Date:** 25-MAY-26

**Customer:** TTI Inc ( 1305175 )

**Location:** Maisach-gernlinden

**Agreement:** Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**  
 Assembly requirement change

**Description of Changes**  
 Assembly requirement change &#65292;Add error-proof runner to the direction error of level part during assembly process and please refer to Hems series product Assembly Process Optimization Introduction file

Hems series product Assembly Process Optimization Introduction					
P/N	Description	Picture shows	Production Location	Assembly process before change	Assembly process after change
2-2292950-2				<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Before</p> </div> <div style="text-align: center;"> <p>After</p> </div> </div>	<p><b>Step 1:</b> the HSG and Level will pre-assembly by operator manual.(Picture 1)</p> <p><b>Step 2:</b> there is place it into Error-Proofing Runner.(Picture 2)</p> <p><b>Step 3:</b> there is assembly completed by the equipment.(Picture 3)</p>
3-2292950-2	TC Damier MQS 63P Housing Localization				
4-2292950-2					
2289547-1					
2289547-2	MQS 26P& 54P Housing Localization				
2289547-3					
1418465-1	MQS 26P& 54P Housing				
1-967415-1					
2-967415-1	MQS,SHIELD FOR SOCKET HSG,12 POS				
1-967416-1					
2-967416-1	MQS, COVER, 18 POS, ASSY				

**Other attachments:**  
[Hems series product Assembly Process Optimization Introduction](#)

**Reason for Changes:**  
 Product improvement.Add error-proof runner to the direction error of level part during assembly process and please refer to Hems series product Assembly Process Optimization Introduction file

<b>Estimated Dates:</b>	
<b>Last Order Date (Obsolete Parts Only):</b>	<b>First Date To Ship (Changed Parts Only):</b>
	25-SEP-2026
<b>Last Ship Date (Obsolete Parts Only):</b>	<b>Last Date for Mixed Shipments: (Changed Parts Only):</b>
	07-OCT-2026

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">2289547-1</a>	YES						