



Product Change Notification

Current Date: 17-Jun-2026

TE Connectivity

Product Change Notification: P-26-030534

PCN Date: 16-JUN-26

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Multiple Parts Numbers

Description of Changes

Please be informed that TE Connectivity will move 6 HVAs (HEMS) Work Center's from TE Empalme plant 4 to TE Empalme plant 5. This is part of the Empalme Strategy to locate all eMobility portfolio in the same building.

Reason for Changes:

Product improvement. New manufacturing location will mitigate supply chain risk (lead-time increases, supply disruption) to TE and our customers. There will be no change to form, fit, or function of the parts involved in new manufacturing location.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

14-OCT-2026

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-1587987-1	NO					
1-2103177-1	NO					
1-2103177-4	NO					
1-2103346-2	NO					
1-2103866-4	NO					
1587715-1	NO					
1587715-2	NO					
1587819-1	NO					
1587819-2	NO					
1587819-4	NO					
1587985-1	NO					
1587987-8	NO					
1587987-9	NO					
2103009-3	NO					
2103149-1	NO					
2103149-2	NO					
2103149-4	NO					
2103149-7	NO					
2103172-8	NO					
2103172-9	NO					
2103177-1	NO					
2103177-2	NO					
2103177-4	NO					
2103191-1	NO					
2103191-4	NO					
2103247-2	NO					
2103340-1	NO					
2103346-1	NO					
2103346-2	NO					
2103385-4	NO					
2103386-1	NO					
2103534-6	NO					
2103628-1	NO					

Part Number	Part Discontinued per PCN	Customer Drawing	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2103744-1	NO					
2229745-1	NO					
2229745-4	NO					
2229745-8	NO					
2300670-5	NO					
2393428-4	NO					
2492560-6	NO					
2840543-1	NO					
2840543-2	NO					
4-2103177-1	NO					
4-2103177-2	NO					
4-2103177-4	NO					
4-2840548-1	NO					

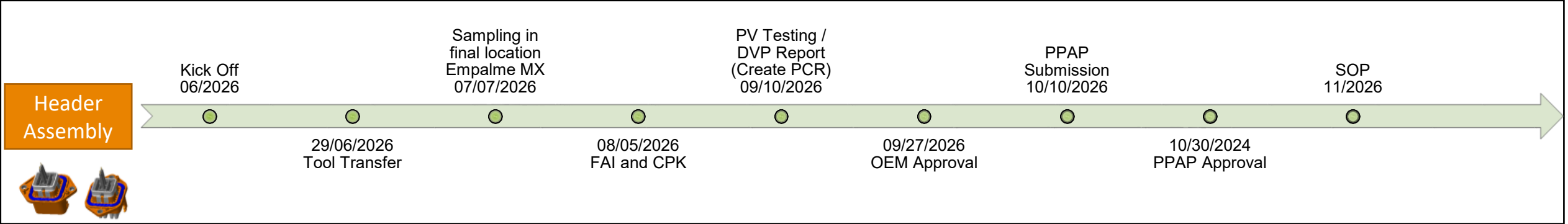
PRJ-26-000511975
PCN- P-26-030534
HVA TRANSFER P4 TO P5

Date:

EVERY CONNECTION COUNTS



PRJ-26-000511975 HVA TRANSFER P4 TO P5

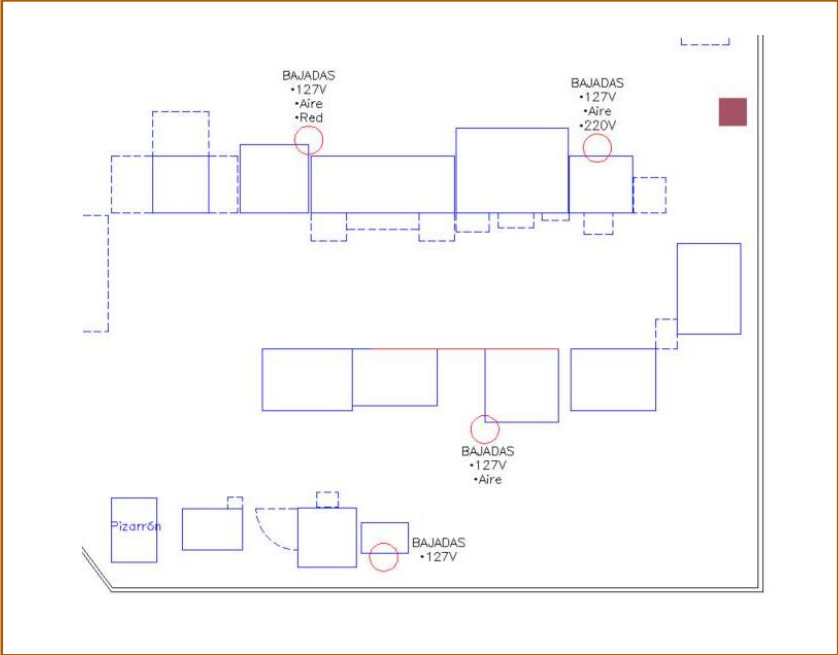


CHANGE SUMMARY

The scope of this project is the relocation of six (6) High Voltage Assembly (HVA – HEMS) work centers from Plant 4 to Plant 5 within the Empalme manufacturing campus.

As part of the Empalme Site Strategy, TE Connectivity is consolidating its E-Mobility manufacturing operations into a single facility to improve operational efficiency, communication, resource utilization, and overall production management. Plant 5 has available manufacturing floor space and currently houses more than twenty (20) eMobility connector assembly work centers. Relocating the HVA (HEMS) work centers to Plant 5 will allow all E-Mobility product lines to operate within the same building, creating better alignment between manufacturing, engineering, quality, maintenance, and logistics functions.

BEFORE AND AFTER COMPARISON



PPAP CHECKLIST

- C-Drawing released in DSD
- Measurement System Analysis (Gage R&R)
- CPK Study (IF APPLICABLE)
- PFMEA, CP, PF updated and available in DSD
- Material Certificate
- Dimensional Results base on C-Drawing
- PVPR
- Items required in testing
- Traceability of Tooling
- PTR Samples (how many?)

**CONNECT
LIKE THE WORLD
DEPENDS ON IT.
BECAUSE IT DOES.**

EVERY CONNECTION COUNTS

