



Product Change Notification

Current Date: 03-Aug-2026

TE Connectivity

Product Change Notification: P-26-030951

Customer: TTI Inc (1305175)

Location: Maisach-gernlinden

PCN Date: 31-JUL-26

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Hems series product Assembly Process Optimization

Description of Changes

Before ： Manually places the HSG and Level into the equipment fixture and there is assembly completed by the equipment. After; product Assembly Process Optimization and detail information please refer to attached. Step 1：the HSG and Level will pre-assembly by operator manual. Step 2：there is place it into Error-Proofing Runner Step 3：there is assembly completed by the equipment.

change information					
Change Introduction					
P/N	Description	Picture shows	Production Location	Assembly process before change	Assembly process after change
2-2292950-2	TC Damier MQS 63P Housing Localization PCN: P-26-030289 (Cancel) TBD		Suzhou, CH NEPC	Manually places the HSG and Level into the equipment fixture and there is assembly completed by the equipment.	Step 1: the HSG and Level will pre-assembly by operator manual (Picture 1) Step 2: there is place it into Error-Proofing Runner (Picture 2) Step 3: there is assembly completed by the equipment (Picture 3)
3-2292950-2					
4-2292950-2					
2289547-1					
2289547-2	MQS 28P6, SAP Housing Localization PCN: P-26-030320 (Cancel) TBD			Before After	Level HSG Error-Proofing Runner
2289547-3					
1418465-1					
1-967415-1	MQS SHIELD FOR SOCKET HSG.12 POS PCN: P-26-030320				
2-967415-1					
1-967416-1	MQS COVER, 18 POS, ASSY PCN: P-26-030320				
2-967416-1					
TE Connectivity Confidential & Proprietary. Do not reproduce or distribute.					

Other attachments:

[Hems series product Assembly Process Optimization Introduction](#)

Reason for Changes:	
Product improvement.the new assembly machine is more output and more quality control.	
Estimated Dates:	
Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	01-OCT-2026
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	23-SEP-2026

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2289547-1	NO						



Product Change Notification

Current Date: 03-Aug-2026

TE Connectivity

Product Change Notification: P-26-030951

PCN Date: 31-JUL-26

Customer: TTI, Inc. (3057778)

Location: Maisach-gernlinden

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Hems series product Assembly Process Optimization

Description of Changes

Before ： Manually places the HSG and Level into the equipment fixture and there is assembly completed by the equipment. After; product Assembly Process Optimization and detail information please refer to attached. Step 1：the HSG and Level will pre-assembly by operator manual. Step 2：there is place it into Error-Proofing Runner Step 3：there is assembly completed by the equipment.

change information

Change Introduction

P/N	Description	Picture shows	Production Location	Assembly process before change	Assembly process after change
2-2292950-2	TC Damier MQS 63P Housing Localization PCN: P-26-030289 (Cancel) TSD		Suzhou, CH NEPC	Manually places the HSG and Level into the equipment fixture and there is assembly completed by the equipment.	
3-2292950-2					
4-2292950-2					
2289547-1					
2289547-2	MQS 28P6 S&P Housing Localization PCN: P-26-030320 (Cancel) TSD				
2289547-3					
1418465-1	MQS 28P6 S&P Housing PCN: P-26-030320				
1-967415-1	MQS SHIELD FOR SOCKET HSG 12 POS PCN: P-26-030320				
2-967415-1					
1-967416-1	MQS COVER 18 POS, ASSY PCN: P-26-030320				
2-967416-1					

Other attachments:

[Hems series product Assembly Process Optimization Introduction](#)

Reason for Changes:

Product improvement.the new assembly machine is more output and more quality control.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	01-OCT-2026
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	23-SEP-2026

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2289547-1	NO						