



Product Change Notification

Current Date: 14-May-2026

TE Connectivity

Product Change Notification: PCN-26-272122

PCN Date: 13-MAY-26

Customer: TTI, Inc. (3057778)

Location: Maisach-gernlinden

Agreement: Agreement Unknown

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

Product Description: (Text limited to 120 characters)
2.54 CL MOD IV Housing connector

General Description of Changes
The resin has been changed to the original PA66 grade for base part number 87631, aligning with customer drawing revision Y and aligning to Old Mold. The drawing revision will be bumped to revision AC.
Other attachments:
[Drawing_87631_rev_Y](#)

Reason for Changes:
To eliminate the inconsistency on contact pull-out force.

PCN Attributes:	
Product Category:	Kind of Change:
Connectors	Material
Change Feature:	Potential Customer Impact:
Material Change	No Customer Impact
Remarks:	

Estimated Dates:	
Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	01-JUN-2026
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	No Mixed Shipments
Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-87631-5	NO		TYC1-87631-5				
3-87631-1	NO		TYC3-87631-1				
87631-2	NO		TYC87631-2, 780231-5				
87631-4	NO		TYC87631-4				
87631-6	NO		TYC87631-6	"403341357", "650-1099-01"			



Product Change Notification

Current Date: 14-May-2026

TE Connectivity

Product Change Notification: PCN-26-272122

PCN Date: 13-MAY-26

Customer: TTI Inc (1305175)

Location: Maisach-gernlinden

Agreement: TTI001

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Other attachments:

[Drawing_87631_rev_Y](#)

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To eliminate the inconsistency on contact pull-out force.

PCN Attributes:

Product Category:	Kind of Change:
Connectors	Material
Change Feature:	Potential Customer Impact:
Material Change	No Customer Impact

Remarks:

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Last Order Date (Obsolete Parts Only):	First Ship Date of Changed Items (Changed Parts Only):
	01-JUN-2026
Last Ship Date of Changed Items (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
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Effectivity Date:	Date of First Samples:

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-87631-2	NO		TYC1-87631-2	"650-1256-01"			
1-87631-5	NO		TYC1-87631-5				
1-87631-6	NO		88A0477-2, TYC1-87631-6				
2-87631-0	NO		TYC2-87631-0				
2-87631-1	NO		TYC2-87631-1				
2-87631-9	NO						
3-87631-0	NO		TYC3-87631-0				
3-87631-1	NO		TYC3-87631-1				
87631-1	NO		TYC87631-1	"010-0927-00"			
87631-2	NO		TYC87631-2, 780231-5				
87631-3	NO		TYC87631-3	"010-0930-00"			
87631-4	NO		TYC87631-4				
87631-5	NO		TYC87631-5	"010-0926-00"			
87631-6	NO		TYC87631-6	"403341357", "650-1099-01"			
87631-8	NO		TYC87631-8	"650-1102-01"			
87631-9	NO		TYC87631-9				

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Affected Revision
87631	1-87631-2	TYC1-87631-2	AB1